

The new standards
of the future

ACO DRAIN®
Multiline Seal in

ACO. we care for water

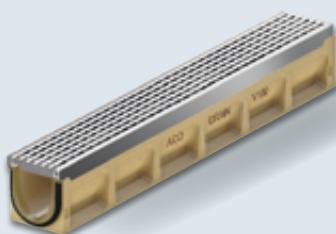


Your question – our answer:

ACO WaterCycle

The ACO WaterCycle supports you at every stage of drainage, rainwater management and treatment planning and creates the solutions for tomorrow's environmental conditions.

Where surface water management and water protection begins



ACO surface drainage

- Drainage channels
- Road and yard drains
- Gully tops
- Manhole covers

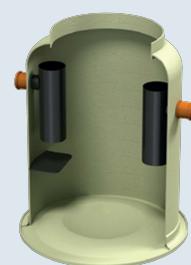


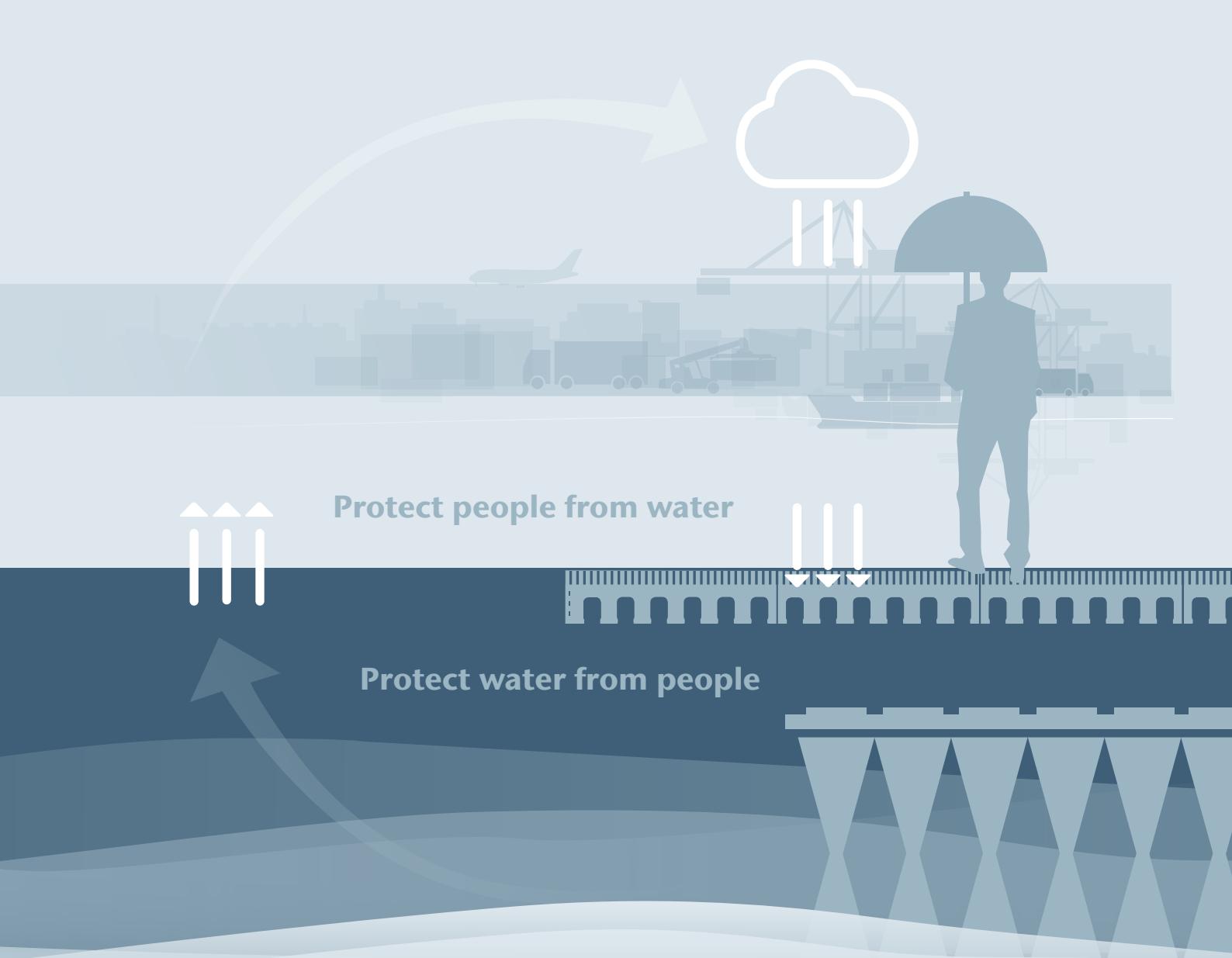
ACO cleaning systems

- Separators
- Sedimentation and filter systems



Achieving the right water quality





Reducing surface runoff to a natural level



Control discharge rate to the required level



ACO retention and storage systems

- Emergency systems
- Infiltration and attenuation systems
- Surface water retention basin



ACO control systems

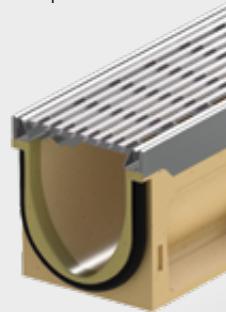
- Flow control systems
- Pump shafts

ACO DRAIN® range of sealed channels

Water tightness and water quality to meet the demands of tomorrow: By combining the standard integrated seal with the polymer concrete or plastic material, the sealed channels of the ACO DRAIN® product range secure the key points of a linear drainage system.

ACO Multiline Seal in

Polymer concrete channel body with integrated seal offered with large variety of gratings made of cast iron, stainless, galvanized steel or plastic



ACO Qmax®

High-capacity slot drainage made of HD-PE with integrated seal and option for water retention or attenuation



ACO PowerDrain

Polymer concrete channel body with integrated seal and cast iron frame for heavy duty applications



ACO Monoblock

Monolithic polymer concrete channels for ultimate durability





Note

Any more questions?
askACO – your local
ACO team is proud to offer
experience and service

www.aco.ae/services-askaco

ACO. we care for water

ACO Group

06

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The Multiline Seal in product range

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ACO Surface Water Management
Online information

ACO. we care for water

ACO is a Water-Tech company that protects water. Building on our global drainage expertise that protects people from water, we increasingly see our mission as also protecting water from people.

With the ACO WaterCycle, ACO provides systems that collect and channel, clean, retain and ultimately reuse water. In this way, ACO contributes to the preservation of clean groundwater as a vital resource, and makes a contribution to tomorrow's world. In its Agenda 2030, the UN global community set the improvement of water quality as one of 17 sustainable development goals.

Intelligent drainage systems from ACO increasingly use smart technology to ensure that rainwater and wastewater are drained, or temporarily stored. With innovative separation and filter technology, we prevent water contamination by pollutants such as fat and grease, fuels, heavy metals and microplastics.

Today, ACO goes one step further: we accept the challenge of reusing water, and thus establishing a resource-saving cycle. For all products and systems, ACO attaches great importance to durability, reusability and a low carbon footprint. The pursuit of sustainability is an ongoing process that we strive to meet every day.

The ACO Group is a global family business that is one of the world market leaders in the Water-Tech segment. Founded in Schleswig-Holstein in 1946, it operates as a transnational network in over 50 countries. Worldwide, ACO is characterised by a high level of decentralised ownership, and explicit regional market proximity.

www.aco.com



Holder

Iver and Hans-Julius Ahlmann



Headquarters of the ACO Group

in Rendsburg/Büdelsdorf



5.200

employees in more than
47 countries (Europe, North
and South America, Asia,
Australia, Africa)

1 Billion

Euro Sales in 2021

37

production sites
in 18 countries



ACO Academy
for practical training



1

Multiline Sealin

COLLECT:
Collect and remove

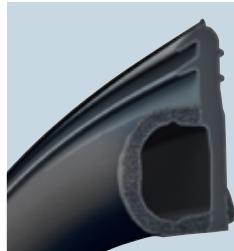


Multiline Seal in V 100 (NW 100 mm)	Edge protection galvanised, stainless steel	Channel body without invert slope, 1000 mm	18
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Multiline Seal in V 150 (NW 150 mm)	Edge protection galvanised, stainless steel	Channel body without invert slope, 1000 mm	41
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Multiline Seal in V 200 (NW 200 mm)	Edge protection galvanised, stainless steel	Channel body without invert slope, 1000 mm	56
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		Shallow channel without invert gradient, 1000 mm	60
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		Accessories	62
	Gratings	Class B 125 - E 600	66
Multiline Seal in V 300 (NW 300 mm)	Edge protection galvanised, stainless steel	Channel body without invert slope, 1000 mm	73
		Channel body without invert slope, 500 mm	74
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		Accessories	77
	Gratings	Class A 15 - E 600	80

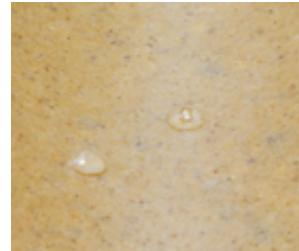
Product advantages at a glance



Video animation



The **EPDM seal integrated as standard** connects two channel bodies to form a watertight connection.



Thanks to **ACO polymer concrete**, a material with a water penetration depth of 0 mm, the entire channel run is watertight.



Robust channel body
The improved geometry makes the channel body more robust. This is reflected in the optimised application-specific installation recommendations. The concrete quality for the foundation concrete has now been reduced to C 12/15 throughout for load classes A15 to C250.

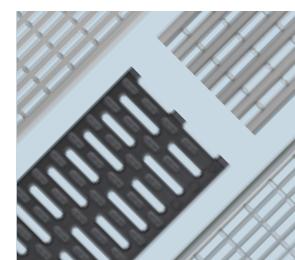
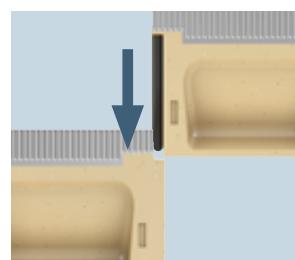
Watertight* channel run

Channel joint with seal and dense material

ACO Multiline is the channel equipped with a seal as standard. Using Seal in technology, ACO securely seals the key points of linear drainage systems. This means that ACO Multiline already meets future requirements in terms of watertightness and water quality.

The unique combination of the ACO polymer concrete material and the seal ensures that for the first time, the channel run is completely watertight in accordance with the requirements of EN 1433: 2002.

***Watertightness is certified**
and proven by the IKT, Institute for Underground Infrastructure, Gelsenkirchen.



Improved self cleaning

Due to the even transition elements at the channel joint and the smooth surface of the ACO polymer concrete, the self-cleaning capability of the channel now works even better.

Proven, easy handling

ACO polymer concrete products are lighter than concrete products with the same load-bearing capacity: providing a significant advantage during handling, transport and installation.

Easily installed from above

The simple plug-in system stays the same - nothing about the tried-and-tested installation has changed.

Grate variety for your ideas

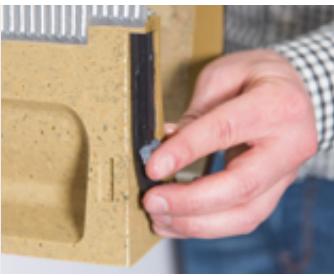
In combination with the different ACO Drainlock gratings, landscaping can be given a unique character.

Handling of ACO Multiline components in detail

Installing the channel

During installation apply special ACO silicone to the integrated EPDM seal to ensure a watertight connection

■ ACO silicone grease for the seal



Connecting a channel to the sump unit (NW 100)

Connection adapter is included in the delivery of the sump unit. NW 150/200 use sump units without adapters.



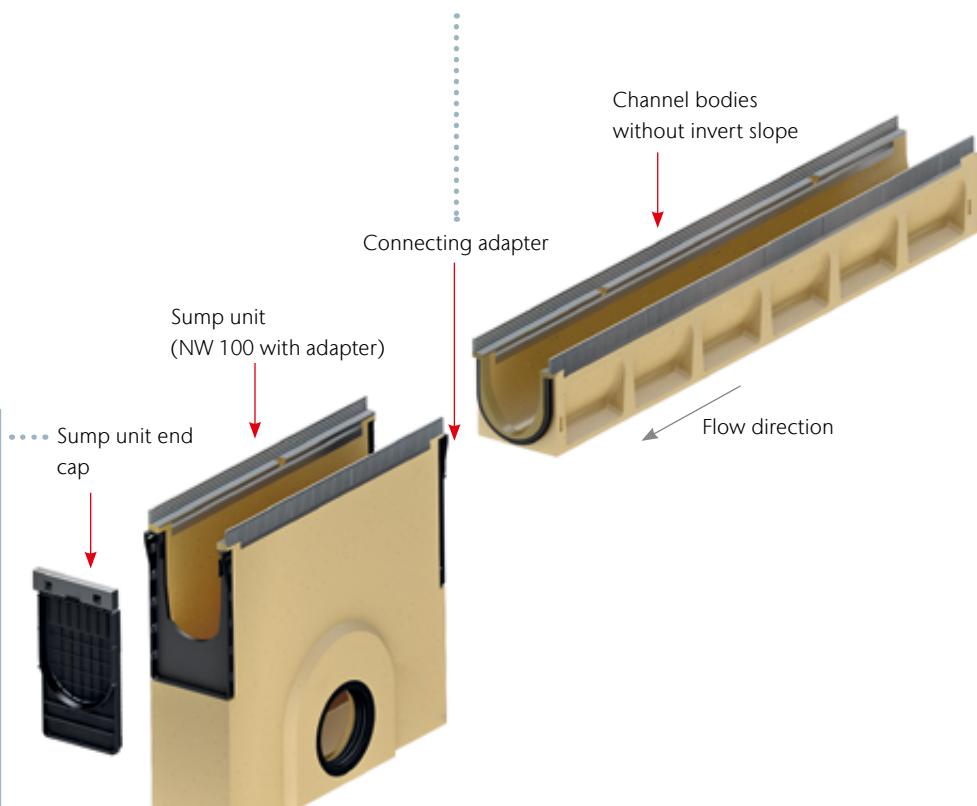
- shorten the connection adapter according to the type of channel being connected.
- push all the way up
- press on and snap into place

Installing the end cap on the sump unit (NW 100)

The end cap for the sump unit is included as part of the delivery of the sump unit. If one side of the sump unit is not connected to a channel it must be closed off with an end cap.

■ push all the way up
■ press on and snap into place





Making fitting pieces

For custom construction lengths, channel bodies can be cut to size with a diamond cutting disc. Polyester adhesive permanently bonds the cut pieces. The same applies to the adapter for changing the flow direction.



Channel body
Half metre without
base slope

shortened channel body

Adapter for change
of flow direction

Adapter for corner, T- and
cross-connections

How to prepare a cross section

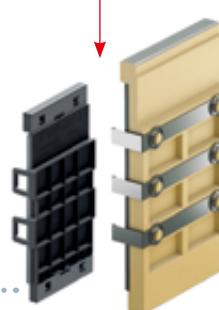
Pre-drill the side opening on the half-metre element and knock it out with a hammer and chisel. Then glue the channel and adapter together.



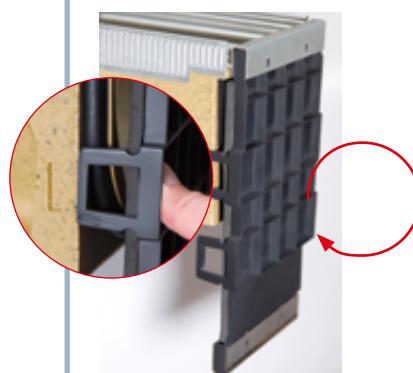
End cap for channel end with lip labyrinth seal (LLS) for horizontal watertight pipe connection



Universal closing end
cap made of plastic,
from NW 150 made
of polymer concrete

**Multifunctional closing end cap
for channel start and end**

Turn the end cap by 180 degrees to ensure an exact fit on the inlet and outlet side.



- snap into recess
- for all heights

Drainlock grating

Slotted grating

Galvanised steel
Stainless steel



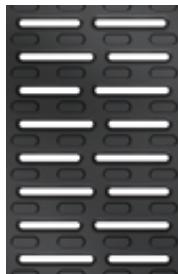
Slotted grating

Cast iron



Slotted grating

Heelguard:
Cast iron



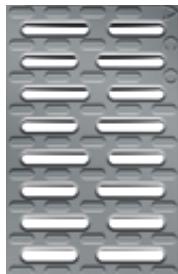
Composite grating

black Plastic



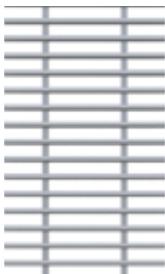
Composite grating

silver-grey Plastic



Crosswise rod grating

Stainless steel



Longitudinal bar grating

Galvanised steel
Stainless steel



Longitudinal bar grating

Stainless steel



Longitudinal profile grating

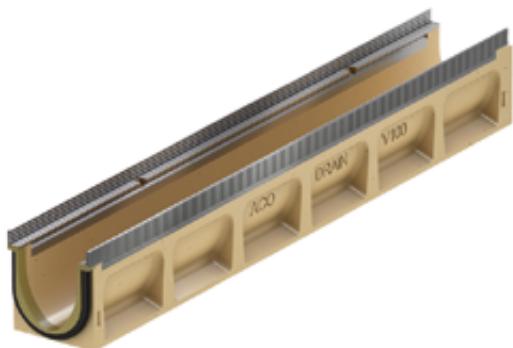
Galvanised steel
Stainless steel



Sealin
TECHNOLOGY

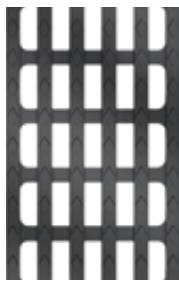
The choice
is yours!

ACO DRAIN® Multiline Seal in
channel bodies

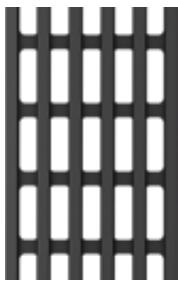


Multiline Seal in
Frame: galvanised steel

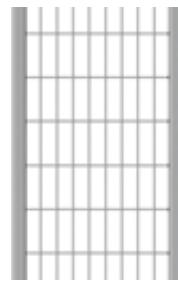
Longitudinal bar grating
In mesh design
Cast iron



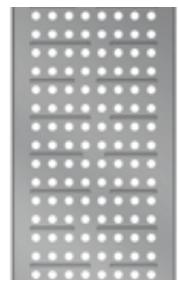
Longitudinal bar grating
Design Ray
Cast iron



Mesh grating Q+
Galvanised steel
Stainless steel



Perforated grating
Galvanised steel
Stainless steel



Designed SlotTops
Galvanised steel
Stainless steel



Light point
Cast iron
LED lighting



Sideline
Stainless steel
LED lighting



Eyeleds
Plastic
LED lighting



Freestyle
Cast iron grating
Customised design



Solid cover
Cast iron



The complete grating product range in the grating configurator

The configurator makes it possible to select gratings and covers according to visual criteria in different scenarios. Technical information can be downloaded or saved in the object file.
www.draindesign.aco

Versatile gratings for attractive projects

A wide range of covers creates creative scope for individual planning and design. All covers are equipped with the Drainlock screwless locking system.

Further design options are created by designed SlotTops, the unmistakable grating designs of the Freestyle covers and the striking illumination provided by Sideline, Eyeleds or Lightspot.

Highlights from the grating range A-E



Design freedom with ACO DRAIN® Design

ACO Drainlock gratings can be combined with the ACO DRAIN® channel systems Multiline Sealin and PowerDrain Sealin up to class E 600 as well as XtraDrain and Deckline up to C 250. This means that a wide range of covers in many shapes, colours and materials - made of cast iron or stainless steel, hot-dip galvanised steel or plastic - are available. It meets every requirement in terms of aesthetics, functionality and load capacity.

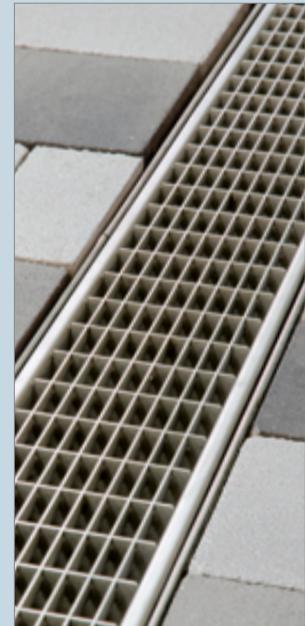
All Drainlock grates
in the overview
see page 14/15



Hydraulics:
optimised inlet cross-section

Mesh grating Q+

Galvanised steel
Stainless steel





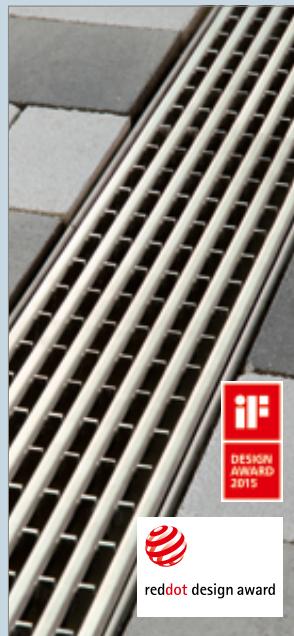
**Longitudinal
bar grating**

Galvanised steel
Stainless steel



**Longitudinal profile
grating**

Galvanised steel
Stainless steel



Designed SlotTops

Galvanised steel
Stainless steel



**Composite grating
with Microgrip**

anti-slip plastic



Heelguard:

Slot width max. 10 mm

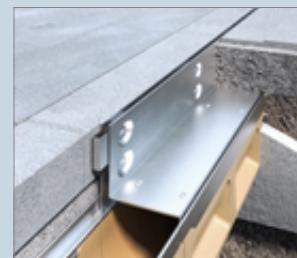


Heelguard:

Slot width max. 10 mm

Slip resistant:

according to DIN 51130
at least R 11



Heelguard:

Slot width max. 10 mm



Heelguard:

Slot width max. 10 mm

Slip resistant:

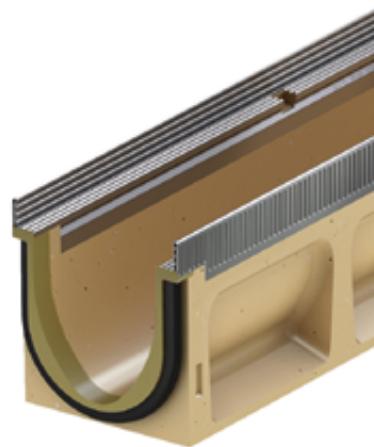
according to DIN 51130
at least R 11

Version: Edge protection galvanised, stainless steel

ACO Product benefits

- Watertight channel run via Seal in Technology (according to IKT test seal D01185)
 - EPDM seal as standard in the channel joint
 - Channel body made of resistant ACO polymer concrete
 - Simple installation as usual
- For groundwater protection
- For building protection
- For controlled rainwater management
- Improved self-cleaning due to V-cross section and continuously smooth channel invert
- Robust channel body
- With screwless Drainlock grating locking

- Channel system in accordance with EN 1433:2002
- Nominal width 100 mm
- Classes A 15 – E 600
- Optionally available in galvanised steel or stainless steel edge protectors



Channel body without invert slope, 1000 mm

- Optionally with or without vertical, watertight pipe connection
- Version with vertical, watertight pipe connection with lip labyrinth seal (LLS) made of NBR
- Possible combinations for the channel body (example):
 - 0.0 - 0.0.2 - 0.1 - 0.2
- **) Channel bodies with LLS pipe connection have a 10 mm larger invert thickness than the connectable channel bodies.
 - Example: 5.0.2 fits to Type 5, 5.0, 5.1



	Dimensions			Type [piece]	PU	Galvanised steel		Stainless steel	
	Length [mm]	Width [mm]	Height [mm]			Weight [kg]	Item No.	Weight [kg]	Item No..
	100	135	150			15,0	132330	–	–
Technical drawing showing the dimensions of the ACO Multiline Seal in V 100 channel body. The overall length is 1000 mm, the width is 135 mm, and the height is 150 mm. The drawing also shows the V-cross section and the edge protectors.	1000	135	150	0.0	24	–	–	16.7	132430
			175	5.0	24	17.1	132340	18.5	132440
			200	10.0	24	19.6	132350	20.2	132450
			250	20.0	12	22.3	132370	24.0	132470

Dimensions	Type	PU	Galvanised steel		Stainless steel		
			Length	Width	Height	Weight	Item No..
			[mm]	[mm]	[mm]	[piece]	[kg]
With LLS pipe connection DN/OD 110**)							
	1000	135	160	0.0.2	10	17.7	132334
			185	5.0.2	10	19.8	132344
			210	10.0.2	10	22.3	132354
			260	20.0.2	5	25.0	132374
						25.1	132474

Channel body without invert slope, 500 mm

- Optionally with or without vertical, watertight pipe connection
- Version with vertical, watertight pipe connection with lip labyrinth seal (LLS) made of NBR
- With lateral knockouts for corner, T and cross connections (adapter required, refer to accessories)
- **) Channel bodies with LLS pipe connection have a 10 mm larger invert thickness than the connectable channel bodies.
- Example: 5.2 fits to Type 5, 5.0, 5.1



Dimensions	Type	PU	Galvanised steel		Stainless steel		
			Length	Width	Height	Weight	Item No..
			[mm]	[mm]	[mm]	[piece]	[kg]
	500	135	150	0.1	10	8.5	132332
			175	5.1	10	9.4	132342
			200	10.1	10	10.4	132352
			250	20.1	10	12.3	132372
						14.1	132472

With LLS pipe connection DN/OD 110**)

	500	135	160	0.2	10	9.1	132333
			185	5.2	10	10.2	132343
			210	10.2	10	11.3	132353
			260	20.2	10	13.2	132373
						13.7	132473

Multiline Seal in V 100 (NW 100 mm)

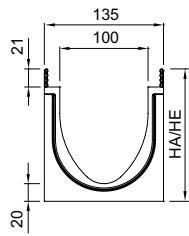
Channelbody, sump unit and accessories

Channel body with invert slope, 1000 mm

- For laying with integrated invert gradient 0.5 %.
- Type 1-10 for up to 10 m train length
- Only types 5 and 10 can be connected directly to the inlet chamber
- Possible combinations for the channel body:
 - Type 5 – 5.0 – 5.0.2 – 5.1 – 5.2
 - Type 10 – 10.0 – 10.0.2 – 10.1 – 10.2



Dimensions			Type	PU	Galvanised steel		Stainless steel	
Length	Width	Height start/end			Weight	Item No.	Weight	Item No.
[mm]	[mm]	[mm]		[piece]	[kg]		[kg]	
1000	135	150/155	1	12	15.0	132301	16.6	132401
		155/160	2	12	15.5	132302	17.1	132402
		160/165	3	12	16.0	132303	18.1	132403
		165/170	4	12	16.5	132304	18.2	132404
		170/175	5	12	17.0	132305	18.3	132405
		175/180	6	12	17.5	132306	18.4	132406
		180/185	7	12	18.0	132307	18.6	132407
		185/190	8	12	18.5	132308	19.0	132408
		190/195	9	12	19.0	132309	19.5	132409
		195/200	10	12	19.5	132310	19.8	132410



Channel body with step of invert (5 cm), 500 mm

- For bridging an invert gradient when installing in stepped gradients
- From 10. - 20. (Invert offset of 5 cm)
- Made of polymer concrete



Dimensions			PU	Galvanised steel		Stainless steel	
Length [mm]	Width [mm]	Height [mm]		Weight [kg]	Item No.	Weight [kg]	Item No.
500	135	250	6	15.0	132375	13.0	132475

Technical drawing:

Multiline Seal in V 100 (NW 100 mm)

Channelbody, sump unit and accessories

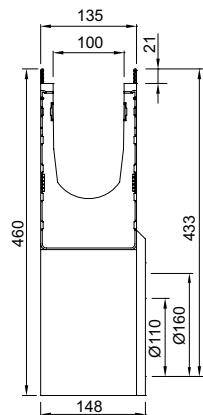
Sump unit, 500 mm

- With integrated lip labyrinth seal (LLS) made of NBR for horizontal, watertight pipe connection
- With connection adapter for watertight channel connection
- With end cap (1 Unit) for one-sided, watertight closure for the inlet chamber
- With sludge bucket made of PP plastic
- Version short form (SF) for height 0 - 10 or long form (LF) for height 0 - 20



Dimensions			Pipe Connector DN/OD	PU	Galvanised steel		Stainless steel	
Length [mm]	Width [mm]	Height [mm]	[mm]	[piece]	Weight [kg]	Item No.	Weight [kg]	Item No.

Short form, with LLD pipe connection

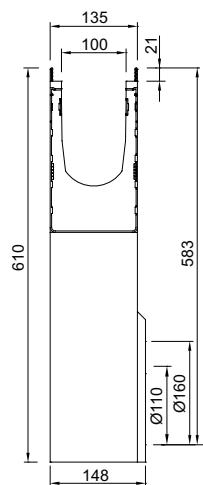


500 135 460

110 10 26.9 132391 26.0 132491

160 10 26.9 132398 26.3 132498

Long form, with LLD pipe connection



500 135 610

110 10 34.7 132392 35.5 132492

160 10 34.7 132399 35.2 132499

Shallow channel without invert gradient, 1000 mm

- Optionally with or without vertical, watertight pipe connection
- Version with vertical, watertight pipe connection with lip labyrinth seal (LLS) made of NBR
- Suitable combinations in overall height (OH) examples on the basis of the steel, galvanised, version are: * 132323 and 132324 (OH 80), * 132321 and 132322 (OH 100)



	Dimensions				PU [piece]	Galvanised steel		Stainless steel		
	Length [mm]	Width [mm]	Height start/end [mm]	Weight [kg]		Item No.	Weight [kg]	Item No.		
	1000	135	80	30	10.7	132323	10.7	132423		
	1000	135	100	30	12.0	132321	12.0	132421		

With LLD pipe connection DN/OD 110

	1000	135	93	10	13.7	132324	13.7	132424	
	1000	135	113	10	15.0	132322	15.0	132422	

Multiline Seal in V 100 (NW 100 mm)

Channelbody, sump unit and accessories

Inlet chamber for shallow channel, 500 mm

- With integrated lip labyrinth seal (LLS) made of NBR for horizontal, watertight pipe connection
- With sludge bucket made of PP plastic



Dimensions			Type	PU	Galvanised steel		Stainless steel	
Length [mm]	Width [mm]	Height [mm]		[piece]	Weight [kg]	Item No.	Weight [kg]	Item No.

With LLD pipe connection DN/OD 110

	500	135	460	80	6	26.7	132325	26.7	132425
	500	135	460	100	6	25.8	132326	25.8	132426

Accessories

Description	Used with	Weight		PU	Item No.
		[kg]	[piece]		
For galvanised steel version					
	Universal end cap				
	<ul style="list-style-type: none"> ■ For channel start and channel end ■ Made of plastic (ABS) ■ With edge protection, galvanised steel ■ Overall length 14 mm 	■ V 100 S 0. – 20.	0.4	10	132385
	End cap for end of channel (LLD)				
	<ul style="list-style-type: none"> ■ Made of polymer concrete ■ With integrated lip labyrinth seal (LLD) DN/OD 110 for horizontal, watertight pipe connection ■ With galvanised steel edge protection ■ Overall length 30 m 	■ V 100 S 0.	1.4	6	132846
		■ V 100 S 5.	1.5	6	132847
		■ V 100 S 10.	1.7	6	132848
		■ V 100 S 20.	2.3	6	132849
	Adapter for change in flow direction				
	<ul style="list-style-type: none"> ■ Made of polymer concrete ■ With galvanised steel edge protection ■ Overall length 40 mm ■ For bonding onto the channelbod 	■ V 100 S 0.	1.8	6	132723
		■ V 100 S 5.	1.9	6	132724
		■ V 100 S 10.	2.1	6	132725
		■ V 100 S 20.	2.7	6	132726
	Adapter for corner, T- and cross-connections				
	<ul style="list-style-type: none"> ■ Made of polymer concrete ■ With galvanised steel edge protection ■ Overall length 14 mm ■ For watertight connection of corner, T- and cross joints ■ For bonding onto the channelbod 	■ V 100 S 0.	1.0	6	132756
		■ V 100 S 5.	1.1	6	132757
		■ V 100 S 10.	1.3	6	132758
		■ V 100 S 20.	1.8	6	132759
	End wall for gutter start (Flat channel)				
	<ul style="list-style-type: none"> ■ With edge protection, galvanised steel ■ Overall length 16 mm 	■ Multiline Sealin NW100 shallow channel ■ 80 mm ■ 100 mm	0.2	20	132327
	End wall for gutter end (Flat channel)				
	<ul style="list-style-type: none"> ■ With edge protection, galvanised steel ■ Overall length 16 mm 	■ Multiline Sealin NW100 shallow channel ■ 80 mm ■ 100 mm	0.2	20	132328

Description	Used with	Weight [kg]	PU [piece]	Item No.
For stainless steel version				
 Universal end cap <ul style="list-style-type: none"> ■ For channel start and channel end ■ Made of plastic (ABS) ■ With edge protection, stainless steel ■ Overall length 14 mm 	<ul style="list-style-type: none"> ■ V 100 E 0. – 20. 	0.4	10	132485
 End cap for end of channel (LLD) <ul style="list-style-type: none"> ■ Made of polymer concrete ■ With integrated lip labyrinth seal (LLD) DN/OD 110 for horizontal, watertight pipe connection ■ With stainless steel edge protection ■ Overall length 30 mm 	<ul style="list-style-type: none"> ■ V 100 E 0. ■ V 100 E 5. ■ V 100 E 10. ■ V 100 E 20. 	1.4 1.5 1.7 2.3	6 6 6 6	132446 132447 132448 132449
 Adapter for change in flow direction <ul style="list-style-type: none"> ■ Made of polymer concrete ■ With stainless steel edge protection ■ Overall length 40 mm ■ For bonding onto the channelbody 	<ul style="list-style-type: none"> ■ V 100 E 0. ■ V 100 E 5. ■ V 100 E 10. ■ V 100 E 20. 	1.8 1.9 2.1 2.7	6 6 6 6	132456 132457 132458 132459
 Adapter for corner, T- and cross-connections <ul style="list-style-type: none"> ■ Made of polymer concrete ■ With stainless steel edge protection ■ Overall length 14 mm ■ For watertight connection of corner, T- and cross joints ■ For bonding onto the channelbody 	<ul style="list-style-type: none"> ■ V 100 E 0. ■ V 100 E 5. ■ V 100 E 10. ■ V 100 E 20. 	1.0 1.1 1.3 1.8	6 6 6 6	132466 132467 132468 132469
 End wall for gutter start (Flat channel) <ul style="list-style-type: none"> ■ With edge protection, stainless steel ■ Overall length 16 mm 	<ul style="list-style-type: none"> ■ Multiline Sealin NW100 shallow channel ■ 80 mm ■ 100 mm 	0.2	20	132427
 End wall for gutter end (Flat channel) <ul style="list-style-type: none"> ■ With edge protection, stainless steel ■ Overall length 16 mm 	<ul style="list-style-type: none"> ■ Multiline Sealin NW100 shallow channel ■ 80 mm ■ 100 mm 	0.2	20	132428

Description	Used with	Weight [kg]	PU [piece]	Item No.
Cross-material accessories				
Silicone grease  <ul style="list-style-type: none">■ Corresponds to the UBA guideline for sanitary lubricants, food-grade lubricant according to EN ISO 21469, suitable for drinking water, O-ring compatible.■ Contents: 23g	<ul style="list-style-type: none">■ Seal in Technology■ NW 100<ul style="list-style-type: none"><input type="checkbox"/> Type 0.0: ca. 40 channel edges<input type="checkbox"/> Type 10.0: ca. 30 channel edges<input type="checkbox"/> Type 20.0: ca. 20 channel edges■ NW 150<ul style="list-style-type: none"><input type="checkbox"/> Type 0.0: ca. 30 channel edges<input type="checkbox"/> Type 10.0: ca. 20 channel edges<input type="checkbox"/> Type 20.0: ca. 10 channel edges■ NW 200<ul style="list-style-type: none"><input type="checkbox"/> Type 0.0: ca. 20 channel edges<input type="checkbox"/> Type 10.0: ca. 15 channel edges<input type="checkbox"/> Type 20.0: ca. 12 channel edges■ NW 300<ul style="list-style-type: none"><input type="checkbox"/> Type 0.0: ca. 10 channel edges<input type="checkbox"/> Type 10.0: ca. 7 channel edges<input type="checkbox"/> Type 20.0: ca. 5 channel edges	0.1	40	132495
Odour trap  <ul style="list-style-type: none">■ Stainless steel (V2A)■ DN/OD 110	<ul style="list-style-type: none">■ Multiline Seal in■ Deckline P■ PowerDrain Seal in■ PowerDrain Performance	0.4	4	132493
Leaf trap  <ul style="list-style-type: none">■ DN/OD 110	<ul style="list-style-type: none">■ Channel body with outlet DN/OD 110	0.5	10	02769
Pipe socket  <ul style="list-style-type: none">■ PVC■ DN/OD 110■ Length: 100 mm	<ul style="list-style-type: none">■ Channel bodies and inlet chambers with outlet DN/OD 110■ Point gully	0.1	50	00056
Odour trap  <ul style="list-style-type: none">■ PP■ DN/OD 110■ One-piece	<ul style="list-style-type: none">■ Inlet boxes with outlet DN/OD 110	0.2	5	01509
Fire protection insert  <ul style="list-style-type: none">	<ul style="list-style-type: none">■ Flat roof gullies Passavant Spin made of cast iron■ Parking deck gullies Passavant made of cast iron<ul style="list-style-type: none"><input type="checkbox"/> DN 100<input type="checkbox"/> Socket inclination: 90°	0.5	5	7034.20.02
Polyester bonding compound  <ul style="list-style-type: none">■ For bonding on site■ 0.5 kg container	<ul style="list-style-type: none">■ For bonding precast polymer concrete element	0.9	10	02163

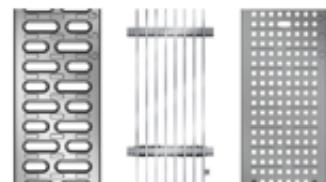
Description	Used with	Weight [kg]	PU [piece]	Item No.
Accessories for gratings				
 Grating hook, small <ul style="list-style-type: none"> ■ For lifting out the cover gratings ■ Steel, black painted 	<ul style="list-style-type: none"> ■ Mesh grating Q⁺ ■ Composite grating ■ Longitudinal profile grating ■ Longitudinal bar grating 	0.25	10	01367
 Grating hook for inspection opening <ul style="list-style-type: none"> ■ 2 grating hooks are required to lift out the inspection opening ■ Galvanised steel 	<ul style="list-style-type: none"> ■ Slotted frame with inspection opening 	0.5	40	445947
 Transformer, Eyeleds <ul style="list-style-type: none"> ■ With power supply ■ With 3.5 m secondary cable (orange) ■ With 1.2 m mains cable (black) 	<ul style="list-style-type: none"> ■ Eyeleds 	0.5	50	12712
 Splitter, Eyeleds <ul style="list-style-type: none"> ■ For connecting the Eyeleds with each other 	<ul style="list-style-type: none"> ■ Eyeleds 	0.1	10	12714
	<ul style="list-style-type: none"> □ 300/300 mm 	0.1	10	12726
	<ul style="list-style-type: none"> □ 300/1500 mm 	0.1	10	12713
 Splitter, Eyeleds (end piece) <ul style="list-style-type: none"> ■ For connecting the Eyeleds as an end piece 	<ul style="list-style-type: none"> ■ Eyeleds □ 300/1500 mm 	0.1	150	12747
 Extension cable, Eyeleds	<ul style="list-style-type: none"> ■ Eyeleds 	0.1	5	12716
	<ul style="list-style-type: none"> □ Length: 2 metre 	0.2	50	12715

Description	Used with	Weight [kg]	PU [piece]	Item No.
 SlotTop end cap ■ For covering the side openings ■ 2 pieces in a package ■ Stainless steel	■ SlotTop, C 250	0.1	1	446432
 SlotTop end cap ■ For covering the side openings ■ 2 pieces in a package ■ Stainless steel	■ SlotTop, D 400	0.2	1	446433
 SlotTop end cap ■ For covering the side openings ■ 2 pieces in a package ■ Stainless steel	■ SlotTop Triple, C 250	0.1	1	447183
 SlotTop end cap ■ For covering the side openings ■ 2 pieces in a package ■ Stainless steel	■ SlotTop Strip, C 250	0.1	1	447184

Gratings

Class A 15

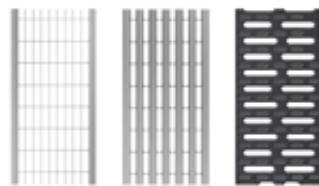
- Gratings to EN 1433: 2002
- With Drainlock boltless stop

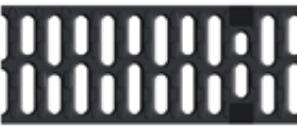


Material	Dimensions		Size of the inlet opening	Inlet cross- section	Weight	PU	Item No.
	Length [mm]	Width [mm]					
Slot grating							
Galvanised steel	1000	123	10	312	1.9	50	12610
	500	123	10	312	0.9	25	12611
Stainless steel	1000	123	10	312	2.0	50	12640
	500	123	10	312	1.1	25	12641
Elongated bar grating							
Galvanised steel	1000	123	11	920	3.2	50	12602
	500	123	11	920	1.8	25	12603
Stainless steel	1000	123	11	920	3.2	50	12604
	500	123	11	920	1.5	25	12605
Perforated grating							
Galvanised steel	1000	123	6	178	2.9	50	12666
	500	123	6	178	1.4	25	12667
Stainless steel	1000	123	6	178	2.9	50	12664
	500	123	6	178	1.4	25	12665

Class B 125

- Gratings to EN 1433:2002
- With Drainlock boltless stop



Material	Dimensions		Size of the inlet opening	Inlet cross- section	Weight	PU	Item No.
	Length [mm]	Width [mm]					
Cover plate							
	Plastic	500	123	—	—	0.8	204
Mesh grating Q+							
	Galvanised steel	1000	123	30 x 10	845	3.2	50
		500	123	30 x 10	845	1.6	25
	Stainless steel	1000	123	30 x 10	845	3.2	50
		500	123	30 x 10	845	1.6	25
Longitudinal profile grating							
	Galvanised steel	1000	123	8	430	3.9	50
		500	123	8	430	1.9	25
	Stainless steel	1000	123	8	430	3.9	50
		500	123	8	430	1.9	25
Slot grating							
	Cast iron EN-GJS	500	123	12	371	2.3	50
Longitudinal bar grating							
	Stainless steel	1000	123	6	465	3.6	50
		500	123	6	465	1.8	25
Crosswise bar grating							
	Galvanised steel	1000	123	10	676	6.5	50
		500	123	10	676	3.3	25
	Stainless steel	1000	123	10	676	6.5	50
		500	123	10	676	3.3	25

Multiline Seal in V 100 (NW 100 mm)

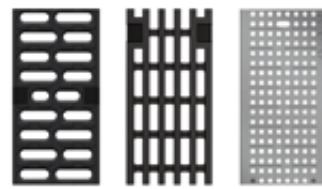
Gratings

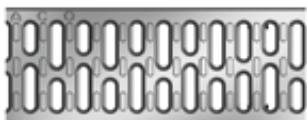
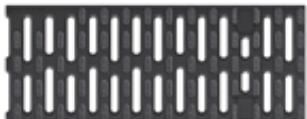
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Material	Dimensions	Size of the inlet opening	Inlet cross- section	Weight	PU	Item No.	
Composite grating, Microgrip (black)							
	Plastic	500	123	8	284	0.9	50
Composite grating (silver grey)							
	Plastic	500	123	8	284	0.8	50
Composite grating incl. Eyeleds (white)							
	Plastic	500	123	8	280	0.95	50
Composite grating incl. Eyeleds (blue)							
	Plastic	500	123	8	280	0.95	50

Class C 250

- Gratings to EN 1433: 2002
- With Drainlock boltless stop



Material	Dimensions		Size of the inlet opening	Inlet cross-section	Weight	PU	Item No.	
	Length [mm]	Width [mm]						
Ladder grating								
	Cast iron EN-GJS	500	123	12	371	3.2	50	12670
	Galvanised steel	1000	123	10	312	4.3	50	12614
		500	123	10	312	2.2	25	12615
	Stainless steel	1000	123	10	312	2.6	50	12644
		500	123	10	312	1.5	25	12645
Lengthwise bar cast iron grating with mesh look								
	Cast iron EN-GJS	500	123	31 x 12	433	3.5	50	12673
Ladder grating, Heelguard								
	Cast iron EN-GJS	500	123	5	191	3.8	50	12675
Perforated grating								
	Galvanised steel	1000	123	6	178	4.8	50	12656
		500	123	6	178	2.3	25	12657
	Stainless steel	1000	123	6	178	4.8	50	12654
		500	123	6	178	2.3	25	12655
Composite grating, Microgrip (black)								
	Plastic	500	123	8	284	1.0	50	132720
Composite grating (silver grey)								
	Plastic	500	123	8	284	0.9	50	132266

Multiline Seal in V 100 (NW 100 mm)

Gratings

1

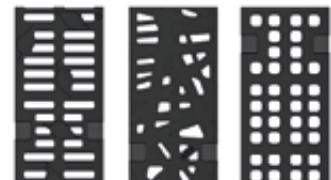
Material	Dimensions	Size of the inlet opening	Inlet cross-section	Weight	PU	Item No.
	Length [mm]	Width [mm]		[cm ² /m]	[kg]	[piece]
Mesh grating Q+						
Galvanised steel	1000	123	30 x 10	800	4.8	50
	500	123	30 x 10	800	2.4	25
Stainless steel	1000	123	30 x 10	800	4.0	50
	500	123	30 x 10	800	2.0	25

Longitudinal bar grating, Design Ray



Cast iron	500	123	38 x 12.5	470	5.1	50	132081
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Freestyle and Design gratings, C 250



Material	Dimensions	Size of the inlet opening	Inlet cross-section	Weight	PU	Item No.
	Length [mm]	Width [mm]		[cm ² /m]	[kg]	[piece]
Longitudinal bar grating, Design Ray						



Cast iron EN-GJS	500	123	38 x 12,5	496	5.1	50	132081
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ACO SlotTop, Class C 250**ACO Product benefits**

- SlotTops are placed into the gully /channel to ensure optimal outlet performance
- The guide connector ensures the parts are connected accurately
- Reinforced upper edge
- Construction heights of 65, 105 and 150 mm for various ways of installation
- **Supplied with cover strips protecting the inlet during installation**
- SlotTops with no welded joints
- 10 mm lateral slot for SlotTop Single and SlotTop Strip
- 2x8 mm lateral slot for SlotTop Double and 3x8 mm lateral slot for SlotTop Triple
- With guide strap
- SlotTop corresponding fully to EN 1433:2002
- With strengthened top edge
- Slot heights: 65 mm, 105 mm and 150 mm
- **Delivery including cover strips as protection during construction period**

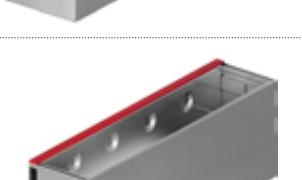


Material	Dimensions			Size of the inlet opening	Inlet cross-section	Weight	PU	Item No.					
	Length Width Height												
	[mm]	[mm]	[mm]										
SlotTop													
Galvanised steel	1000	123	65	10	100	4.3	72	445926					
	500	123	65	10	100	2.3	100	445927					
Stainless steel	1000	123	65	10	100	4.2	72	445928					
	500	123	65	10	100	2.2	100	445929					
Galvanised steel	1000	123	105	10	100	4.7	72	445598					
	500	123	105	10	100	2.4	100	445599					
Stainless steel	1000	123	105	10	100	4.7	72	445600					
	500	123	105	10	100	2.4	100	445601					
Galvanised steel	1000	123	150	10	100	6.4	48	445932					
	500	123	150	10	100	3.3	96	445933					
Stainless steel	1000	123	150	10	100	6.3	48	445934					
	500	123	150	10	100	3.3	96	445935					

Multiline Seal in V 100 (NW 100 mm)

Gratings

1

Material	Dimensions			Size of the inlet opening	Inlet cross-section	Weight	PU	Item No.
	Length	Width	Height					
	[mm]	[mm]	[mm]					
SlotTop with inspection opening								
	Stainless steel	500	123	65	10	100	3.8	60
	Galvanised steel	500	123	65	10	100	3.7	60
	Galvanised steel	500	123	105	10	100	4.5	40
	Stainless steel	500	123	105	10	100	4.5	40
	Stainless steel	500	123	150	10	100	6.3	60
	Galvanised steel	500	123	150	10	100	6.2	60
SlotTop Double								
	Galvanised steel	1000	123	105	2 x 8	160	5.9	40
	Galvanised steel	500	123	105	2 x 8	160	3.1	80
	Stainless steel	1000	123	105	2 x 8	160	5.7	40
	Stainless steel	500	123	105	2 x 8	160	3.0	80
SlotTop with inspection opening, Double								
	Galvanised steel	500	500	105	2 x 8	160	5.2	10
	Stainless steel	500	123	105	2 x 8	160	5.3	10

Material	Dimensions			Size of the inlet opening	Inlet cross- section	Weight	PU	Item No.
	Length	Width	Height					
	[mm]	[mm]	[mm]					

SlotTop Triple

Galvanised steel	1000	123	105	3 x 8	240	6.4	40	447768
	500	123	105	3 x 8	240	3.3	10	447769
Stainless steel	1000	123	105	3 x 8	240	6.0	40	445941
	500	123	105	3 x 8	240	3.2	10	445942

SlotTop with inspection opening, Triple

Galvanised steel	500	123	105	3 x 8	240	5.4	10	447770
Stainless steel	500	123	105	3 x 8	240	5.9	10	445943

SlotTop Strip

Stainless steel	1000	123	105	10	100	5.7	40	445944
	500	123	105	10	100	2.9	10	445945

SlotTop with inspection opening, Strip

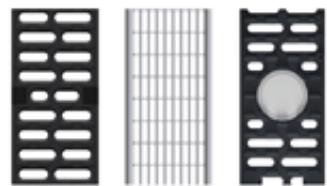
Stainless steel	500	123	105	10	100	6.8	40	445946
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Multiline Seal in V 100 (NW 100 mm)

Gratings

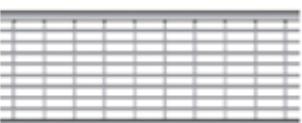
Class D 400

- Gratings to EN 1433: 2002
- With Drainlock boltless stop

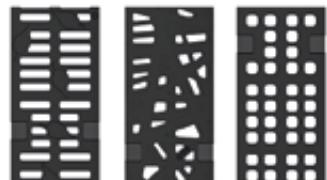


Material	Dimensions		Size of the inlet opening	Inlet cross- section	Weight	PU	Item No.	
	Length	Width						
	[mm]	[mm]						
Ladder grating								
	Cast iron EN-GJS	500	123	12	371	3.8	50	23408

Mesh grating Q+

	Galvanised steel	1000	123	30 x 10	690	5.6	50	132885
		500	123	30 x 10	690	2.8	25	132886
	Stainless steel	1000	123	30 x 10	690	5.0	50	132887
		500	123	30 x 10	690	2.5	25	132888

Freestyle and Design gratings, D 400



Material	Dimensions		Size of the inlet opening	Inlet cross- section	Weight	PU	Item number	
	Length	Width						
	[mm]	[mm]						
Ladder grating for light spot, with opening								
	Cast iron EN-GJS, KTL coated	500	123	12	350	4.1	50	49505

Stegrost für Lichtpunkt, ohne Öffnung

	Cast iron EN-GJS, KTL coated	500	123	12	371	4.1	50	49506
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ACO SlotTop, Class D 400

- SlotTop welded solution
- With 10 mm lateral slot
- With guide strap
- SlotTop corresponding fully to EN 1433:2002
- With strengthened top edge
- Slot height 105 mm and 150 mm
- **Delivery including cover strips as protection during construction period**



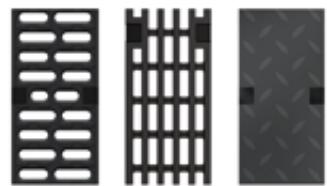
Material	Dimensions			Size of the inlet opening	Weight	PU	Item No.
	Length	Width	Height				
	[mm]	[mm]	[mm]				
SlotTop							
Galvanised steel	1000	123	105	10	6.64	72	446015
	500	123	105	10	3.42	100	446016
Stainless steel	1000	123	105	10	6.64	72	446018
	500	123	105	10	3.42	100	446019
Galvanised steel	1000	123	150	10	8.58	40	446021
	500	123	150	10	4.41	10	446022
Stainless steel	1000	123	150	10	8.58	40	446024
	500	123	150	10	4.41	10	446025
SlotTop with inspection opening							
Galvanised steel	500	123	105	10	7.0	60	446017
	500	123	105	10	7.0	48	446020
Galvanised steel	500	123	150	10	8.83	10	446023
	500	123	150	10	8.83	10	446026

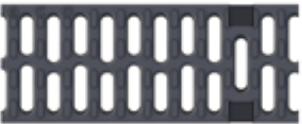
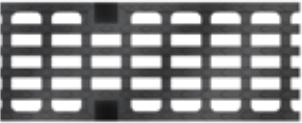
Multiline Seal in V 100 (NW 100 mm)

Gratings

Class E 600

- Gratings to EN 1433: 2002
- With Drainlock boltless stop



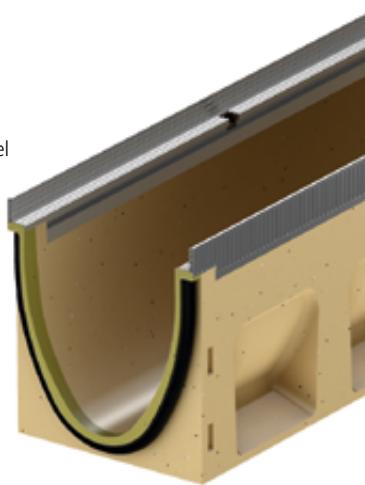
Material	Dimensions		Size of the inlet opening	Inlet cross-sec- tion	Weight	PU	Item No.
	Length [mm]	Width [mm]					
Slot grating							
	Cast iron EN-GJS	500	123	12	371	5.0	50
Longitudinal rod cast iron grating							
	Cast iron EN-GJS	500	123	28 x 12	433	4.5	50
Cover, closed							
	Cast iron EN-GJS	500	123	–	–	5.3	50

Version: Edge protection galvanised, stainless steel

ACO Product benefits

- Watertight channel run via Seal in Technology (according to IKT test seal D01185)
 - EPDM seal as standard in the channel joint
 - Channel body made of resistant ACO polymer concrete
 - Simple installation as usual
 - For groundwater protection
 - For building protection
 - For controlled rainwater management
 - Improved self-cleaning due to V-cross section and continuously smooth channel invert
 - Robust channel body
 - With screwless Drainlock grating locking

- Channel system in accordance with EN 1433: 2002
- Nominal width 150 mm
- Classes A 15 – E 600
- Optionally available in galvanised steel or stainless steel edge protectors



Channel body without invert slope, 1000 mm

- Optionally with or without vertical, watertight pipe connection
- Version with vertical, watertight pipe connection with lip labyrinth seal (LLS) made of NBR
- Possible combinations for the channel body (example):
 - 0.0 - 0.0.2 - 0.1 - 0.2
 - **) Channel bodies with LLS pipe connection have a 10 mm larger invert thickness than the connectable channel bodies.
 - Example: 5.0.2 fits to Type 5, 5.0, 5.1



Dimensions	Type	PU	Galvanised steel			Stainless steel	
			Length	Width	Height	Weight [kg]	Item No.
	1000	185	210	0.0	16	28.8	133330
			235	5.0	16	31.9	133340
			260	10.0	16	33.5	133350
			310	20.0	8	37.8	133370

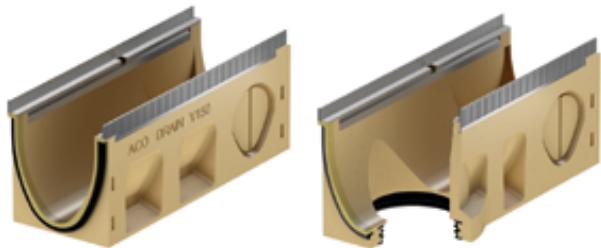
Multiline Seal in V 150 (NW 150 mm)
Channelbody, sump unit and accessories

1

	Dimensions			Type	PU	Galvanised steel		Stainless steel		
	Length [mm]	Width [mm]	Height [mm]			Weight [kg]	Item No.	Weight [kg]	Item No.	
With LLD pipe connection DN/OD 160										
				220	0.0.2	8	30.8	133334	32.2	133434
	1000	185		245	5.0.2	8	32.6	133344	34.0	133444
				270	10.0.2	8	34.6	133354	36.0	133454
				320	20.0.2	4	39.8	133374	41.2	133474

Channel body without invert slope, 500 mm

- Optionally with or without vertical, watertight pipe connection
- Version with vertical, watertight pipe connection with lip labyrinth seal (LLS) made of NBR
- With lateral knockouts for corner, T and cross connections (adapter required, refer to accessories)
- **) Channel bodies with LLS pipe connection have a 10 mm larger invert thickness than the connectable channel bodies.
 - Example: 5.2 fits to Type 5, 5.0, 5.1



	Dimensions			Type	PU	Galvanised steel		Stainless steel		
	Length [mm]	Width [mm]	Height [mm]			Weight [kg]	Item No.	Weight [kg]	Item No.	
With LLD pipe connection DN/OD 160										
				210	0.1	8	14.3	133331	15.0	133431
	500	185		235	5.1	8	15.7	133341	16.4	133441
				260	10.1	8	16.5	133351	17.2	133451
				310	20.1	8	19.2	133371	19.9	133471

With LLD pipe connection DN/OD 160

				220	0.2	8	15.1	133332	15.8	133432
				245	5.2	8	16.4	133342	17.1	133442
				270	10.2	8	17.7	133352	18.4	133452
				320	20.2	8	19.9	133372	20.6	133472

Channel body with invert slope, 1000 mm

- For laying with integrated invert gradient 0.5 %.
- Type 1-10 for up to 10 m train length
- Only types 5 and 10 can be connected directly to the inlet chamber
- Possible combinations for the channel body:
 - Type 5 – 5.0 – 5.0.2 – 5.1 – 5.2
 - Type 10 – 10.0 – 10.0.2 – 10.1 – 10.2



Dimensions			Type	PU	Galvanised steel		Stainless steel	
Length [mm]	Width [mm]	Height start/end [mm]		Weight [pc/palett]	Weight [kg]	Item No.	Weight [kg]	Item No.
					28.5	133301	29.9	133401
1000	185	210/215	1	8	28.8	133302	30.2	133402
		215/220	2	8	29.2	133303	30.6	133403
		220/225	3	8	29.6	133304	31.0	133404
		225/230	4	8	30.0	133305	31.4	133405
		230/235	5	8	30.5	133306	31.9	133406
		235/240	6	8	31.0	133307	32.4	133407
		240/245	7	8	31.5	133308	32.9	133408
		245/250	8	8	32.0	133309	33.4	133409
		250/255	9	8	32.5	133310	33.9	133410
		255/260	10	8				

Channel body with step of invert (5 cm), 500 mm

- For bridging an invert gradient when installing in stepped gradients
- From 10. - 20. (Invert offset of 5 cm)
- Made of polymer concrete



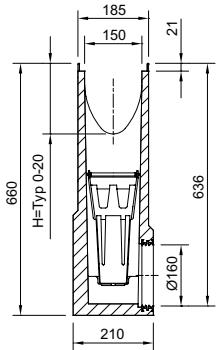
Dimensions			Type	PU	Galvanised steel		Stainless steel	
Length [mm]	Width [mm]	Height [mm]		Weight [pc/palett]	Weight [kg]	Item No.	Weight [kg]	Item No.
500	185	310	6		20.8	133377	21.5	133477

Sump unit, 500 mm

- With lip labyrinth seal (LLS) made of NBR for horizontal, liquid-tight pipe connection
- With sludge bucket made of PP plastic



Dimensions			Type	PU	Galvanised steel		Stainless steel		
Length [mm]	Width [mm]	Height [mm]		[pc/palett]	Weight [kg]	Item No.	Weight [kg]	Item No.	
With LLD pipe connection DN/OD 160									
500	185	660		0	8	49.8	133391	50.5	133491
				5	8	49.4	133392	50.0	133492
				10	8	48.9	133393	49.5	133493
				20	8	47.9	133394	48.5	133494



Shallow channel without invert gradient, 1000 mm



Dimensions				PU	Galvanised steel		Stainless steel	
Length [mm]	Width [mm]	Height start/end [mm]	[piece]		Weight [kg]	Item No.	Weight [kg]	Item No.
1000	185	120	16		16.5	133311	16.5	133411

With LLD pipe connection DN/OD 110

	1000	185	130	4	19.1	133312	19.1	133412
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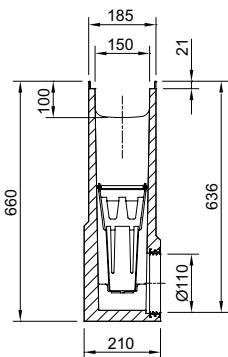
Inlet chamber for shallow channel, 500 mm

- With integrated lip labyrinth seal (LLS) made of NBR for horizontal, watertight pipe connection
- With sludge bucket made of PP plastic



Dimensions			Type	PU	Galvanised steel		Stainless steel	
Length [mm]	Width [mm]	Height [mm]		[piece]	Weight [kg]	Item No.	Weight [kg]	Item No.
500	185	660	120	6	49.3	133315	49.3	133415

With LLD pipe connection DN/OD 110



Accessories

Description	Used with	Weight [kg]	PU [piece]	Item No.
For galvanised steel version				
 Universal end cap ■ For channel start and channel end ■ Made of polymer concrete ■ With edge protection, galvanised steel ■ Overall length 25 mm	■ V 150 S 0. – 20.	3.2	10	133385
 End cap for end of channel (LLD) ■ Made of polymer concrete ■ With integrated lip labyrinth seal (LLS) DN/OD 160 for horizontal, watertight pipe connection ■ With edge protection, galvanised steel ■ Overall length 40 mm	■ V 150 S 0. ■ V 150 S 5. ■ V 150 S 10. ■ V 150 S 20.	2.5 2.9 3.2 4.2	6 6 6 6	133386 133387 133388 133389
 Adapter for change in flow direction ■ Made of polymer concrete ■ With edge protection, galvanised steel ■ Overall length 40 mm ■ For adhering on channel body	■ V 150 S 0. ■ V 150 S 5. ■ V 150 S 10. ■ V 150 S 20.	2.2 2.3 2.4 2.9	6 6 6 6	133338 133348 133358 133378
 Adapter for corner, T- and cross-connections ■ Made of polymer concrete ■ With edge protection, galvanised steel ■ Overall length 25 mm ■ For watertight connection of corner, T and cross connections ■ For adhering on channel body	■ V 150 S 0. ■ V 150 S 5. ■ V 150 S 10. ■ V 150 S 20.	1.9 2.0 2.1 2.4	6 6 6 6	133339 133349 133359 133379
 End wall for gutter start (Flat channel) ■ With edge protection, galvanised steel ■ Overall length 16 mm	■ Multiline Sealin shallow channels	0.4	20	133317
 End wall for gutter end (Flat channel) ■ With edge protection, stainless steel ■ Overall length 16 mm	■ Multiline Sealin shallow channels	0.4	20	133318

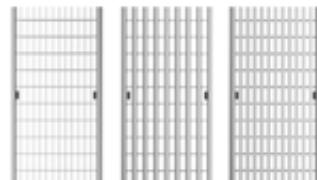
Description	Used with	Weight [kg]	PU	Item No. [piece]
For stainless steel version				
	Universal end cap <ul style="list-style-type: none">■ For channel start and channel end■ Made of polymer concrete■ With edge protection, stainless steel■ Overall length 25 mm	■ V 150 E 0. – 20.	3.2	10 133485
	End cap for end of channel (LLD) <ul style="list-style-type: none">■ Made of polymer concrete■ With integrated lip labyrinth seal (LLS) DN/OD 160 for horizontal, watertight pipe connection■ With edge protection, stainless steel■ Overall length 40 mm	■ V 150 E 0. ■ V 150 E 5. ■ V 150 E 10. ■ V 150 E 20.	2.5 2.9 0.2 4.2	6 133486 6 133487 6 133488 6 133489
	Adapter for change in flow direction <ul style="list-style-type: none">■ Made of polymer concrete■ With edge protection, stainless steel■ Overall length 40 mm■ For adhering on channel body	■ V 150 E 0. ■ V 150 E 5. ■ V 150 E 10. ■ V 150 E 20.	2.2 2.3 2.4 2.9	6 133438 6 133448 6 133458 6 133478
	Adapter for corner, T- and cross-connections <ul style="list-style-type: none">■ Made of polymer concrete■ With edge protection, stainless steel■ Overall length 25 mm■ For watertight connection of corner, T and cross connections■ For adhering on channel body	■ V 150 E 0. ■ V 150 E 5. ■ V 150 E 10. ■ V 150 E 20.	1.9 0.0 2.1 2.4	6 133439 6 133449 6 133459 6 133479
	End wall for gutter start (Flat channel) <ul style="list-style-type: none">■ With edge protection, stainless steel■ Overall length 16 mm	■ Multiline Sealin shallow channels	0.4	20 133417
	End wall for gutter end (Flat channel) <ul style="list-style-type: none">■ With edge protection, stainless steel■ Overall length 16 mm	■ Multiline Sealin shallow channels	0.4	20 133418

Description	Used with	Weight [kg]	PU [piece]	Item No.
Cross-material accessories				
Silicone grease  <ul style="list-style-type: none"> ■ Corresponds to the UBA guideline for sanitary lubricants, food-grade lubricant according to EN ISO 21469, suitable for drinking water, O-ring compatible. ■ Contents: 23g 	Seal in Technology <ul style="list-style-type: none"> ■ NW 100 <ul style="list-style-type: none"> <input type="checkbox"/> Type 0.0: ca. 40 channel edges <input type="checkbox"/> Type 10.0: ca. 30 channel edges <input type="checkbox"/> Type 20.0: ca. 20 channel edges ■ NW 150 <ul style="list-style-type: none"> <input type="checkbox"/> Type 0.0: ca. 30 channel edges <input type="checkbox"/> Type 10.0: ca. 20 channel edges <input type="checkbox"/> Type 20.0: ca. 10 channel edges ■ NW 200 <ul style="list-style-type: none"> <input type="checkbox"/> Type 0.0: ca. 20 channel edges <input type="checkbox"/> Type 10.0: ca. 15 channel edges <input type="checkbox"/> Type 20.0: ca. 12 channel edges ■ NW 300 <ul style="list-style-type: none"> <input type="checkbox"/> Type 0.0: ca. 10 channel edges <input type="checkbox"/> Type 10.0: ca. 7 channel edges <input type="checkbox"/> Type 20.0: ca. 5 channel edges 	0.1	40	132495
Fire protection insert  <ul style="list-style-type: none"> ■ Flat roof gullies Passavant Spin made of cast iron ■ Parking deck gullies Passavant made of cast iron <ul style="list-style-type: none"> <input type="checkbox"/> DN 100 <input type="checkbox"/> Socket inclination: 90° 				
Polyester bonding compound  <ul style="list-style-type: none"> ■ For bonding on site ■ 0.5 kg container 	■ For bonding precast polymer concrete element	0.9	10	02163
Accessories for gratings				
Grating hook, small  <ul style="list-style-type: none"> ■ For lifting out the cover gratings ■ Steel, black painted 	■ Mesh grating Q ⁺ ■ Composite grating ■ Longitudinal profile grating ■ Longitudinal bar grating	0.25	10	01367
Grating hook for inspection opening  <ul style="list-style-type: none"> ■ 2 grating hooks are required to lift out the inspection opening ■ Galvanised steel 	■ Slotted frame with inspection opening	0.5	40	445947
SlotTop end cap  <ul style="list-style-type: none"> ■ For covering the side openings ■ 2 pieces in a package ■ Stainless steel 	■ SlotTop Single 65, C 250	0.1	1	446432
SlotTop end cap  <ul style="list-style-type: none"> ■ For covering the side openings ■ 2 pieces in a package ■ Stainless steel 	■ SlotTop, D 400	0.2	1	446433

Gratings

Class B 125

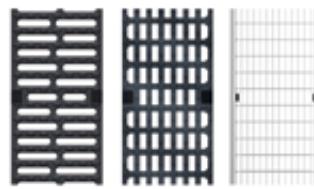
- Gratings to EN 1433: 2002
- With Drainlock boltless stop

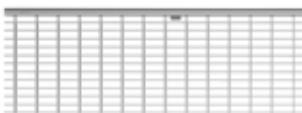


Material	Dimensions		Size of the inlet opening	Inlet cross- section	Weight	PU	Item No.
	Length [mm]	Width [mm]					
Mesh grating Q+							
Galvanised steel	1000	173	30 x 10	1182	5.4	50	133601
	500	173	30 x 10	1182	2.7	24	133602
Stainless steel	1000	173	30 x 10	1182	5.3	50	133603
	500	173	30 x 10	1182	2.7	10	133604
Longitudinal profile grating							
Galvanised steel	1000	173	9	687	5.1	50	133625
	500	173	9	687	2.5	24	133626
Stainless steel	1000	173	9	687	5.1	50	133627
	500	173	9	687	2.6	10	133628
Slot grating							
Stainless steel	1000	173	6	668	6.4	50	133633
	500	173	6	668	3.1	24	133634

Class C 250

- Gratings to EN 1433: 2002
- With Drainlock boltless stop



Material	Dimensions		Size of the inlet opening	Inlet cross-sec- tion	Weight	PU	Item No.
	Length [mm]	Width [mm]					
Slot grating							
	Cast iron EN-GJS	500	173	12	578	5.3	50
Lengthwise bar cast iron grating with mesh look							
	Gusseisen EN-GJS	500	173	29 x 12	595	5.3	50
Mesh grating Q+							
	Galvanised steel	1000 500	173	30 x 10 30 x 10	1200	5.8 2.9	50 25
	Stainless steel	1000 500	173	30 x 10 30 x 10	1200	5.7 2.9	40 24
							133605 133606 133607 133608

Multiline Seal in V 150 (NW 150 mm)

Gratings

ACO SlotTop, Class C 250

- 10 mm lateral slot for SlotTop Single
- 2x8 mm lateral slot for SlotTop Double and 3x8 mm lateral slot for SlotTop Triple
- With guide strap
- SlotTop corresponding fully to EN 1433:2002
- With strengthened top edge
- Slot height 105 mm
- **Delivery including cover strips as protection during construction period**



Material	Dimensions			Size of the inlet opening	Inlet cross-sec- tion	Weight [kg]	PU	Item No.
	Length [mm]	Width [mm]	Height [mm]					
SlotTop								
Galvanised steel	1000	173	105	10	100	6.2	40	446128
	500	173	105	10	100	3.2	80	446129
Stainless steel	1000	173	105	10	100	6.1	40	446131
	500	173	105	10	100	3.2	80	446132
SlotTop with inspection opening								
Galvanised steel	500	173	105	10	100	5.7	48	446130
Stainless steel	500	173	105	10	100	5.9	48	446133
SlotTop Double								
Galvanised steel	1000	173	105	2 x 8	160	6.8	40	448215
	500	173	105	2 x 8	160	3.5	80	448216
Stainless steel	1000	173	105	2 x 8	160	6.6	40	448218
	500	173	105	2 x 8	160	3.4	80	448219
SlotTop with inspection opening, Double								
Galvanised steel	500	173	105	2 x 8	160	6.0	48	448217
Stainless steel	500	173	105	2 x 8	160	6.1	48	448220

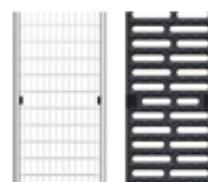
Material	Dimensions			Size of the inlet opening	Inlet cross-section	Weight	PU	Item No.
	Length	Width	Height					
	[mm]	[mm]	[mm]					
SlotTop Triple								
Galvanised steel	1000	173	105	3 x 8	240	7.3	40	448227
	500	173	105	3 x 8	240	3.8	80	448228
Stainless steel	1000	173	105	3 x 8	240	7.0	40	448230
	500	173	105	3 x 8	240	3.7	80	448231

SlotTop with inspection opening, Triple

	Galvanised steel	500	173 mm	105	3 x 8	240	6.2	48	447229
	Stainless steel	500	173 mm	105	3 x 8	240	6.3	48	448232

Class D 400

- Gratings to EN 1433: 2002
- With Drainlock boltless stop



Material	Dimensions			Size of the inlet opening	Inlet cross-section	Weight	PU	Item No.
	Länge	Breite						
	[mm]	[mm]	[mm]					
Mesh grating Q+								

Mesh grating Q+

	Galvanised steel	1000	173	28 x 9	1050	8,0	50	133609
	500	173	28 x 9	1050	4,0	25	133610	
	Stainless steel	1000	173	28 x 9	1050	8,0	40	133611
	500	173	28 x 9	1050	4,1	24	133612	

Slot grating

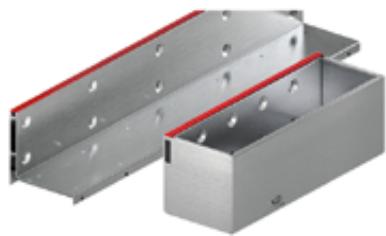
	Cast iron EN-GJS	500	173	12	578	6,4	50	23164
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Multiline Seal in V 150 (NW 150 mm)

Gratings

ACO SlotTop, Class D 400

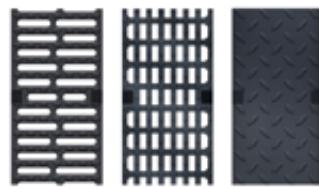
- SlotTop welded solution
- With 10 mm lateral slot
- With guide strap
- SlotTop corresponding fully to EN 1433:2002
- With strengthened top edge
- Slot height 105 mm and 150 mm
- **Delivery including cover strips as protection during construction period**

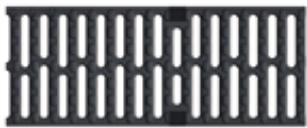


Material	Dimensions			Size of the inlet opening	Inlet cross-section	Weight [kg]	PU	Item No.
	Length [mm]	Width [mm]	Height [mm]					
SlotTop								
Galvanised steel	1000	173	105	10	100	8.1	40	446027
	500	173	105	10	100	4.33	80	446028
Stainless steel	1000	173	105	10	100	8.21	40	446030
	500	173	105	10	100	4.43	80	446031
Galvanised steel	1000	173	150	10	100	10,2	32	446033
	500	173	150	10	100	5,2	20	446034
Stainless steel	1000	173	150	10	100	10,2	32	446036
	500	173	150	10	100	5,2	20	446037
SlotTop with inspection opening								
Galvanised steel	500	173	105	10	100	9.0	48	446029
	500	173	105	10	100	9.0	48	446032
Galvanised steel	500	173	150	10	100	10,9	20	446035
	500	173	150	10	100	10,9	20	446038

Class E 600

- Gratings to EN 1433: 2002
- With Drainlock boltless stop



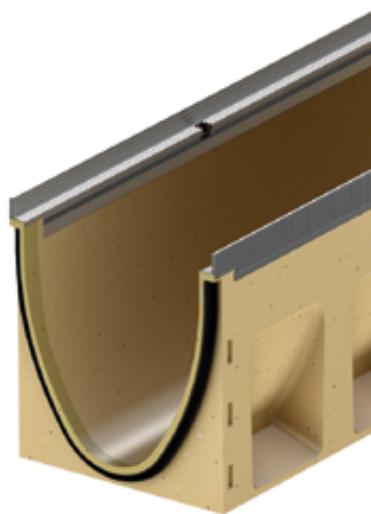
Material	Dimensions		Size of the inlet opening	Inlet cross-sec- tion	Weight	PU	Item No.
	Length [mm]	Width [mm]					
Slot grating							
	Cast iron EN-GJS	500	173	12	578	7.8	50
Longitudinal rod cast iron grating							
	Cast iron EN-GJS	500	173	25 x 12	514	8.2	50
Cover, closed							
	Cast iron EN-GJS	500	173	—	—	9.0	50

Version: Edge protection galvanised, stainless steel

ACO Product benefits

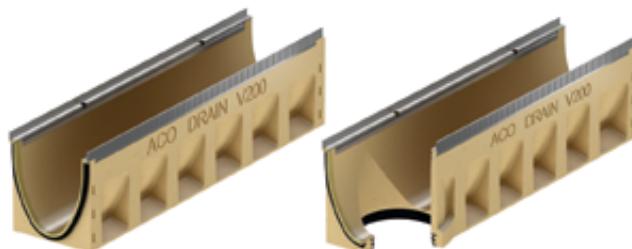
- Watertight channel run via Seal in Technology (according to IKT test seal D01185)
 - EPDM seal as standard in the channel joint
 - Channel body made of resistant ACO polymer concrete
 - Simple installation as usual
- For groundwater protection
- For building protection
- For controlled rainwater management
- Improved self-cleaning due to V-cross section and continuously smooth channel invert
- Robust channel body
- With screwless Drainlock grating locking

- Channel system in accordance with EN 1433:2002
- Nominal width 200 mm
- Classes A 15 – E 600
- Optionally available in galvanised steel or stainless steel edge protectors



Channel body without invert slope, 1000 mm

- Also available with or without vertical, liquid-tight pipe connection
- Version with vertical, liquid-tight pipe connection with lip labyrinth seal (LLS) made of NBR
- **) Channel bodies with LLS pipe connection have a 10 mm larger invert thickness than the connectable channel bodies.
- Possible combinations for the channel body (example):
 - 0.0 - 0.0.2 - 0.1 - 0.2



Dimensions	Type	PU	Galvanised steel		Stainless steel	
			Length	Width	Height	[kg]
			[mm]	[mm]	[mm]	[pc/palett]
			1000	235	265	0.0 9 40.9 133530 42.3 133730
					290	5.0 9 43.6 133540 44.9 133740
					315	10.0 9 46.2 133550 47.5 133750
					365	20.0 6 51.5 133570 52.8 133770

	Dimensions			Type	PU	Galvanised steel		Stainless steel	
	Length [mm]	Width [mm]	Height [mm]			Weight [kg]	Item No.	Weight [kg]	Item No.
With LLD pipe connection DN/OD 200									
				275	0.0.2	6	42.8	133534	44.1
				300	5.0.2	6	45.5	133544	46.9
				325	10.0.2	6	48.2	133554	49.6
				375	20.0.2	3	53.7	133574	55.0

Channel body without invert slope, 500 mm

- Also available with or without vertical, liquid-tight pipe connection
- Version with vertical, liquid-tight pipe connection with lip labyrinth seal (LLS) made of NBR
- **) Channel bodies with LLS pipe connection have a 10 mm larger invert thickness than the connectable channel bodies.
- With lateral knockouts for corner, T and cross connections



	Dimensions			Type	PU	Galvanised steel		Stainless steel	
	Length [mm]	Width [mm]	Height [mm]			Weight [kg]	Item No.	Weight [kg]	Item No.
With LLD pipe connection DN/OD 200									
				265	0.1	6	20.0	133531	20.6
				290	5.1	6	21.2	133541	21.9
				315	10.1	6	22.5	133551	23.1
				365	20.1	6	25.0	133571	25.6

With LLD pipe connection DN/OD 200

	Dimensions			Type	PU	Galvanised steel		Stainless steel	
	Length [mm]	Width [mm]	Height [mm]			Weight [kg]	Item No.	Weight [kg]	Item No.
With LLD pipe connection DN/OD 200									
				275	0.2	6	20.6	133532	21.2
				300	5.2	6	21.9	133542	22.6
				325	10.2	6	23.3	133552	23.9
				375	20.2	6	25.9	133572	26.6

Multiline Seal in V 200 (NW 200 mm)

Channelbody, sump unit and accessories

Channel body with invert slope, 1000 mm

- For laying with integrated invert gradient 0.5 %.
- Type 1-10 for up to 10 m train length
- Only types 5 and 10 can be connected directly to the inlet chamber
- Possible combinations for the channel body:
 - Type 5 – 5.0 – 5.0.2 – 5.1 – 5.2
- Type 10 – 10.0 – 10.0.2 – 10.1 – 10.2



Dimensions			Type	PU	Galvanised steel		Stainless steel	
Length [mm]	Width [mm]	Height start/end [mm]	Type	PU	Weight [kg]	Item No.	Weight [kg]	Item No.
					41.4	133501	42.7	133701
1000	235	265/270	1	6	41.9	133502	43.3	133702
		270/275	2	6	42.5	133503	43.8	133703
		280/285	4	6	43.0	133504	44.4	133704
		285/290	5	6	43.4	133505	44.8	133705
		290/295	6	6	44.0	133506	45.3	133706
		295/300	7	6	44.5	133507	45.9	133707
		300/305	8	6	45.1	133508	46.4	133708
		305/310	9	6	45.6	133509	47.0	133709
		310/315	10	6	46.0	133510	47.4	133710

Channel body with step of invert (5 cm), 500 mm

- For bridging an invert gradient when installing in stepped gradients
- From 10. - 20. (Invert offset of 5 cm)
- Made of polymer concrete



Dimensions			PU	Galvanised steel		Stainless steel	
Length [mm]	Width [mm]	Height [mm]	PU	Weight [kg]	Item No.	Weight [kg]	Item No.
500	235	365	6	27.3	133577	28.0	133777

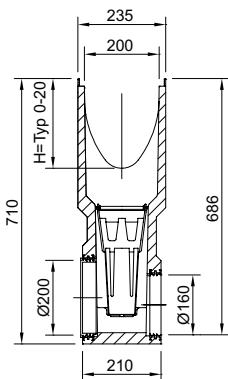
Sump unit, 500 mm

- With lip labyrinth seal (LLS) made of NBR for horizontal, liquid-tight pipe connection
 - With sludge bucket made of PP plastic
 - Connection DN/OD 200 sealed with socket plug



Dimensions			Type	PU	Galvanised steel		Stainless steel	
Length	Width	Height		[pc/palett]	Weight	Item No.	Weight	Item No.
[mm]	[mm]	[mm]			[kg]			[kg]

With LLD pipe connection DN/OD 160/200

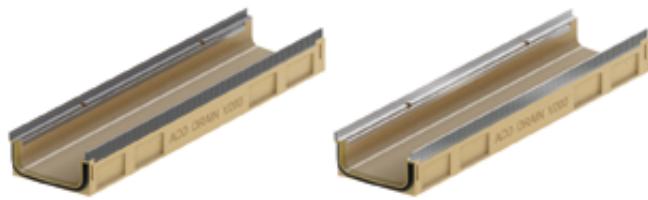


	500	235	710	0	6	53.0	133591	53.6	133791
				5	6	52.3	133592	53.0	133792
				10	6	51.7	133593	52.3	133793
				20	6	50.4	133594	51.0	133794

Multiline Seal in V 200 (NW 200 mm)
Channelbody, sump unit and accessories

Shallow channel without invert gradient, 1000 mm

1



Dimensions				PU	Galvanised steel		Stainless steel	
Length [mm]	Width [mm]	Height start/end [mm]	[piece]		Weight [kg]	Item No.	Weight [kg]	Item No.
1000	235	120	12		18.7	133511	18.7	133711

With LLD pipe connection DN/OD 110

	1000	235	130	3	22.5	133512	22.5	133712
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Inlet chamber for shallow channel, 500 mm

- With integrated lip labyrinth seal (LLS) made of NBR for horizontal, watertight pipe connection
- With sludge bucket made of PP plastic



Dimensions			Type	PU	Galvanised steel		Stainless steel	
Length [mm]	Width [mm]	Height [mm]		[piece]	Weight [kg]	Item No.	Weight [kg]	Item No.

With LLD pipe connection DN/OD 160

	500	235	710	120	4	52.8	133515	52.8	133715
--	-----	-----	-----	-----	---	------	--------	------	--------

Accessories

Description	Used with	Weight [kg]	PU	Item No.			
For galvanised steel version							
Universal end cap							
	<ul style="list-style-type: none"> ■ For channel start and channel end ■ Made of polymer concrete ■ With edge protection, galvanised steel ■ Overall length 30 mm 	<ul style="list-style-type: none"> ■ V 200 S 0. – 20. 	5.6	10	133585		
End cap for end of channel (LLD)							
	<ul style="list-style-type: none"> ■ Made of polymer concrete ■ With integrated lip labyrinth seal (LLS) DN/OD 200 for horizontal, watertight pipe connection ■ With edge protection, galvanised steel ■ Overall length 40 mm 	<ul style="list-style-type: none"> ■ V 200 S 0. ■ V 200 S 5. ■ V 200 S 10. ■ V 200 S 20. 	6	133586	133587	133588	133589
Adapter for change in flow direction							
	<ul style="list-style-type: none"> ■ Made of polymer concrete ■ With edge protection, galvanised steel ■ Overall length 40 mm ■ For adhering on channel body 	<ul style="list-style-type: none"> ■ V 200 S 0. ■ V 200 S 5. ■ V 200 S 10. ■ V 200 S 20. 	6	133538	133548	133558	133578
Adapter for corner, T- and cross-connections							
	<ul style="list-style-type: none"> ■ Made of polymer concrete ■ With edge protection, galvanised steel ■ Overall length 30 mm ■ For watertight connection of corner, T and cross connections ■ For adhering on channel body 	<ul style="list-style-type: none"> ■ V 200 S 0. ■ V 200 S 5. ■ V 200 S 10. ■ V 200 S 20. 	6	133539	133549	133559	133579
End wall for gutter start (Flat channel)							
	<ul style="list-style-type: none"> ■ With edge protection, galvanised steel ■ Overall length 16 mm 	<ul style="list-style-type: none"> ■ Multiline Sealin shallow channels 	0.5	20	133517		
End wall for gutter end (Flat channel)							
	<ul style="list-style-type: none"> ■ With edge protection, galvanised steel ■ Overall length 16 mm 	<ul style="list-style-type: none"> ■ Multiline Sealin shallow channels 	0.5	20	133518		

Description	Used with	Weight [kg]	PU [piece]	Item No.
For stainless steel version				
Universal end cap				
 <ul style="list-style-type: none"> ■ For channel start and channel end ■ Made of polymer concrete ■ With edge protection, stainless steel ■ Overall length 30 mm 	<ul style="list-style-type: none"> ■ V 200 E 0. – 20. 	5.6	10	133785
End cap for end of channel (LLD)				
 <ul style="list-style-type: none"> ■ Made of polymer concrete ■ With integrated lip labyrinth seal (LLS) DN/OD 200 for horizontal, watertight pipe connection ■ With edge protection, stainless steel ■ Overall length 40 mm 	<ul style="list-style-type: none"> ■ V 200 E 0. ■ V 200 E 5. ■ V 200 E 10. ■ V 200 E 20. 	6	133786	
		6	133787	
		6	133788	
		6	133789	
Adapter for change in flow direction				
 <ul style="list-style-type: none"> ■ Made of polymer concrete ■ With edge protection, stainless steel ■ Overall length 40 mm ■ For adhering on channel body 	<ul style="list-style-type: none"> ■ V 200 E 0. ■ V 200 E 5. ■ V 200 E 10. ■ V 200 E 20. 	6	133738	
		6	133748	
		6	133758	
		6	133778	
Adapter for corner, T- and cross-connections				
 <ul style="list-style-type: none"> ■ Made of polymer concrete ■ With edge protection, stainless steel ■ Overall length 30 mm ■ For watertight connection of corner, T and cross connections ■ For adhering on channel body 	<ul style="list-style-type: none"> ■ V 200 E 0. ■ V 200 E 5. ■ V 200 E 10. ■ V 200 E 20. 	6	133739	
		6	133749	
		6	133759	
		6	133779	
End wall for gutter start (Flat channel)				
 <ul style="list-style-type: none"> ■ With edge protection, stainless steel ■ Overall length 16 mm 	<ul style="list-style-type: none"> ■ Multiline Sealin shallow channels 	0.5	20	133717
End wall for gutter end (Flat channel)				
 <ul style="list-style-type: none"> ■ With edge protection, stainless steel ■ Overall length 16 mm 	<ul style="list-style-type: none"> ■ Multiline Sealin shallow channels 	0.5	20	133718

Multiline Seal in V 200 (NW 200 mm)
Channelbody, sump unit and accessories

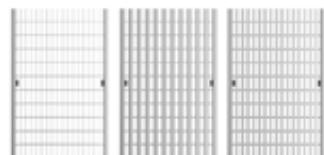
Description	Used with	Weight [kg]	PU [piece]	Item No.
Cross-material accessories				
Silicone grease 	<ul style="list-style-type: none"> ■ Seal in Technology ■ NW 100 <ul style="list-style-type: none"> <input type="checkbox"/> Type 0.0: ca. 40 channel edges <input type="checkbox"/> Type 10.0: ca. 30 channel edges <input type="checkbox"/> Type 20.0: ca. 20 channel edges ■ NW 150 <ul style="list-style-type: none"> <input type="checkbox"/> Type 0.0: ca. 30 channel edges <input type="checkbox"/> Type 10.0: ca. 20 channel edges <input type="checkbox"/> Type 20.0: ca. 10 channel edges ■ NW 200 <ul style="list-style-type: none"> <input type="checkbox"/> Type 0.0: ca. 20 channel edges <input type="checkbox"/> Type 10.0: ca. 15 channel edges <input type="checkbox"/> Type 20.0: ca. 12 channel edges ■ NW 300 <ul style="list-style-type: none"> <input type="checkbox"/> Type 0.0: ca. 10 channel edges <input type="checkbox"/> Type 10.0: ca. 7 channel edges <input type="checkbox"/> Type 20.0: ca. 5 channel edges 	0.1	40	132495
Pipe socket 	<ul style="list-style-type: none"> ■ PVC ■ DN/OD 160 ■ Length: 150 mm ■ Channel bodies and inlet chambers with outlet DN/OD 160 ■ Point outlet 	0.5	50	00058
Pipe socket 	<ul style="list-style-type: none"> ■ PVC ■ DN/OD 200 ■ Length: 200 mm ■ Channel bodies and inlet chambers with outlet DN/OD 200 ■ Point outlet 	0.6	1	02723
Fire protection insert 	<ul style="list-style-type: none"> ■ Flat roof gullies Passavant Spin made of cast iron ■ Parking deck gullies Passavant made of cast iron <ul style="list-style-type: none"> <input type="checkbox"/> DN 100 <input type="checkbox"/> Socket inclination: 90° 	0.5	5	7034.20.02
Polyester bonding compound 	<ul style="list-style-type: none"> ■ For bonding on site ■ 0.5 kg container ■ For bonding precast polymer concrete element 	0.9	10	02163

Description	Used with	Weight [kg]	PU [piece]	Item No.
Accessories for gratings				
 Grating hook, small ■ For lifting out the cover gratings ■ Steel, black painted	■ Mesh grating Q ⁺ ■ Composite grating ■ Longitudinal profile grating ■ Longitudinal bar grating	0.25	10	01367
 Grating hook for inspection opening ■ 2 grating hooks are required to lift out the inspection opening ■ Galvanised steel	■ Slotted frame with inspection opening	0.5	40	445947
 Transformer, Eyeleds ■ With power supply ■ With 3.5 m secondary cable (orange) ■ With 1.2 m mains cable (black)	■ Eyeleds	0.5	1	12712
 Splitter, Eyeleds ■ For connecting the Eyeleds with each other	■ Eyeleds □ 300/300 mm □ 600/600 mm □ 300/1500 mm	0.1	10 10 10	12714 12726 12713
 Splitter, Eyeleds (end piece) ■ For connecting the Eyeleds as an end piece	■ Eyeleds □ 300/1500 mm	0.1	1	12747
 Extension cable, Eyeleds	■ Eyeleds □ Length: 2 metre □ Length: 5 metre	0.1 0.2	2 1	12716 12715
 SlotTop end cap ■ For covering the side openings ■ 2 pieces in a package ■ Stainless steel	■ SlotTop Single 65, C 250	0.1	1	446432
 SlotTop end cap ■ For covering the side openings ■ 2 pieces in a package ■ Stainless steel	■ SlotTop, D 400	0.2	1	446433

Gratings

Class B 125

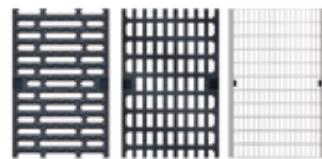
- Gratings to EN 1433: 2002
- With Drainlock boltless stop



Material	Dimensions		Size of the inlet opening	Inlet cross- section	Weight	PU	Item No.
	Length [mm]	Width [mm]					
Mesh grating Q+							
Galvanised steel	1000	223	30 x 10	1575	7.4	48	133613
	500	223	30 x 10	1575	3.6	24	133614
Stainless steel	1000	223	30 x 10	1575	7.2	48	133615
	500	223	30 x 10	1575	3.7	10	133616
Longitudinal profile grating							
Galvanised steel	1000	223	9	846	7.4	50	133629
	500	223	9	846	3.6	24	133630
Stainless steel	1000	223	9	846	7.4	50	133631
	500	223	9	846	3.7	10	133632
Slot grating							
Stainless steel	1000	223	6	867	8.1	50	133635
	500	223	6	867	4.0	10	133636

Class C 250

- Gratings to EN 1433: 2002
- With Drainlock boltless stop



Material	Dimensions		Size of the inlet opening	Inlet cross-section	Weight	PU	Item No.
	Length [mm]	Width [mm]					
Slot grating							
Cast iron EN-GJS	500	223	12	740	8.6	50	13470
Lengthwise bar cast iron grating with mesh look							
Cast iron EN-GJS	500	223	31 x 14	905	7.5	50	13473
Mesh grating Q+							
Galvanised steel	1000	223	28 x 9	1375	10.7	48	133617
	500	223	28 x 9	1375	5.2	24	133618
Stainless steel	1000	223	28 x 9	1375	10.7	48	133619
	500	223	28 x 9	1375	5.3	16	133620

Multiline Seal in V 200 (NW 200 mm)

Gratings

ACO SlotTop, Class C 250

1



Material	Dimensions			Size of the inlet opening	Weight	PU	Item No.
	Length	Width	Height				
	[mm]	[mm]	[mm]				
SlotTop							
Galvanised steel	1000	223	105	10	6.13	36	446134
	500	223	105	10	3.15	20	446135
Stainless steel	1000	223	105	10	6.13	36	446137
	500	223	105	10	3.15	20	446138
SlotTop with inspection opening							
Galvanised steel	500	223	105	10	8.04	20	446136
Stainless steel	500	223	105	10	8.04	20	446139
SlotTop Double							
Galvanised steel	1000	223	105	2 x 8	8.3	–	448221
	500	223	105	2 x 8	4.3	–	448222
Stainless steel	1000	223	105	2 x 8	8.0	36	448224
	500	223	105	2 x 8	4.2	72	448225
SlotTop with inspection opening, Double							
Galvanised steel	500	223	105	2 x 8	6.8	36	448223
Stainless steel	500	223	105	2 x 8	6.9	36	448226

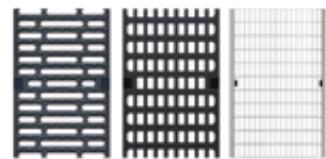
Material	Dimensions			Size of the inlet opening	Weight	PU	Item No.
	Length	Width	Height				
	[mm]	[mm]	[mm]				
SlotTop Triple							
Galvanised steel	1000	223	105	3 x 8	8.8	36	448233
	500	223	105	3 x 8	4.6	72	448234
Stainless steel	1000	223	105	3 x 8	8.5	36	448236
	500	223	105	3 x 8	4.4	72	448237
SlotTop with inspection opening, Triple							
Galvanised steel	500	223	105	3 x 8	7.0	36	448235
	Stainless steel	500	223	105	3 x 8	7.1	36

Multiline Seal in V 200 (NW 200 mm)

Gratings

Class D 400

- Gratings to EN 1433: 2002
- With Drainlock boltless stop



Material	Dimensions		Size of the inlet opening	Inlet cross- section	Weight	PU	Item No.
	Length [mm]	Width [mm]					
Slot grating							
Cast iron EN-GJS	500	223	12	740	9.8	50	23224
Ladder grating for light spot, with opening							
Cast iron EN-GJS	500	223	–	715	9.6	50	13478
Ladder grating for light spot, without opening							
Cast iron EN-GJS	500	223	–	740	11.6	50	13477
Mesh grating Q+							
Galvanised steel	1000	223	28 x 9	1375	12.9	48	133621
	500	223	28 x 9	1375	6.4	24	133622
Stainless steel	1000	223	28 x 9	1375	13.0	48	133623
	500	223	28 x 9	1375	6.5	16	133624

ACO SlotTop, Class D 400

Material	Dimensions			Size of the inlet opening	Inlet cross- section	Weight	PU	Item No.
	Length	Width	Height					
	[mm]	[mm]	[mm]					

SlotTop

	Galvanised steel	1000	223	105	10	100	10.24	36	446039
	Galvanised steel	500	223	105	10	100	5.54	72	446040
	Stainless steel	1000	223	105	10	100	10.35	36	446042
	Stainless steel	500	223	105	10	100	5.58	72	446043
	Galvanised steel	1000	223	150	10	100	9.54	30	446045
	Galvanised steel	500	223	150	10	100	4.78	5	446046
	Stainless steel	1000	223	150	10	100	9.54	24	446048
	Stainless steel	500	223	150	10	100	4.78	5	446049

SlotTop with inspection opening

	Galvanised steel	500	223	105	10	100	9.03	36	446041
	Stainless steel	500	223	105	10	100	10.0	36	446044
	Galvanised steel	500	223	150	10	100	12.36	5	446047
	Stainless steel	500	223	150	10	100	12.36	5	446050

Multiline Seal in V 200 (NW 200 mm)

Gratings

Class E 600

- Gratings to EN 1433: 2002
- With Drainlock boltless stop



Material	Dimensions		Size of the inlet opening	Inlet cross- section	Weight	PU	Item No.
	Length [mm]	Width [mm]					
Slot grating							
Cast iron EN-GJS	500	223	12	740	10.7	50	133666
Longitudinal rod cast iron grating							
Cast iron EN-GJS	500	223	26 x 14	756	11.7	50	133668
Cover, closed							
Cast iron EN-GJS	500	223	-	-	12.6	50	133670

Version: Edge protection galvanised, stainless steel

ACO Product benefits

- Watertight channel run via Seal in Technology (according to IKT test seal D01185)
 - EPDM seal as standard in the channel joint
 - Channel body made of resistant ACO polymer concrete
 - Simple installation as usual
- For groundwater protection
- For building protection
- For controlled rainwater management
- Improved self-cleaning due to V-cross section and continuously smooth channel invert
- Robust channel body
- With screwless Drainlock grating locking

- Channel system in accordance with EN 1433:2002
- Nominal width 300 mm
- Classes A 15 – E 600
- Optionally available in galvanised steel or stainless steel edge protectors



Channel body without invert slope, 1000 mm

- Also available with or without vertical, liquid-tight pipe connection
- Version with vertical, liquid-tight pipe connection with lip labyrinth seal (LLS) made of NBR
- **) Channel bodies with LLS pipe connection have a 10 mm larger invert thickness than the connectable channel bodies.
- Possible combinations for the channel body (example):
 - 10.0.2 matches type 10.0, 10.1



Dimensions	Type	PU	Galvanised steel		Stainless steel			
			Length	Width	Height	[piece]	Weight	Item No.
			[mm]	[mm]	[mm]		[kg]	
			1000	350	370	0.0	1	64.5 153330 64.5 153430
					420	10.0	1	68.1 153350 68.1 153450
					470	20.0	1	78.7 153370 78.7 153470

Multiline Seal in V 300 (NW 300 mm)
Channelbody, sump unit and accessories

1

	Dimensions			Type	PU	Galvanised steel		Stainless steel		
	Length [mm]	Width [mm]	Height [mm]		[piece]	Weight [kg]	Item No.	Weight [kg]	Item No.	
With LLD pipe connection DN/OD 200										
				380*)	0.0.2	1	69.9	153334	69.9	153434
	1000	350	430*)	10.0.2	1	77.2	153354	77.2	153454	
				480*)	20.0.2	1	84.3	153374	84.3	153474

Channel body without invert slope, 500 mm

- Also available with or without vertical, liquid-tight pipe connection
- Version with vertical, liquid-tight pipe connection with lip labyrinth seal (LLS) made of NBR
- **) Channel bodies with LLS pipe connection have a 10 mm larger invert thickness than the subsequent channel bodies
- 10.0.2 matches type 10.0, 10.1



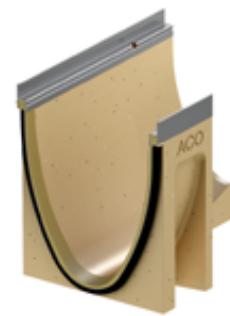
	Dimensions			Type	PU	Galvanised steel		Stainless steel	
	Length [mm]	Width [mm]	Height [mm]		[piece]	Weight [kg]	Item No.	Weight [kg]	Item No.
	500	350	370	0.1	1	39.3	153331	39.3	153431
			420	10.1	1	43.1	153351	43.1	153451
			470	20.1	1	46.8	153371	46.8	153471

With LLD pipe connection DN/OD 200

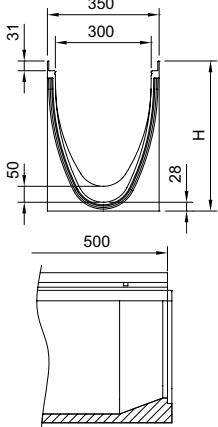
				380	0.2	1	39.4	153332	39.4	153432
				430*)	10.2	1	43.3	153352	43.3	153452
				480*)	20.2	1	47.0	153372	47.0	153472

Channel body with step of invert (5 cm), 500 mm

- For bridging an invert gradient when installing in stepped gradients
- Made of polymer concrete



Dimensions			Type	PU	Galvanised steel		Stainless steel	
Length [mm]	Width [mm]	Height [mm]		[piece]	Weight [kg]	Item No.	Weight [kg]	Item No.
500	350	50	420	0-10	1	41.4	153376	41.4
500	350	50	470	10-20	1	45.1	153377	45.1



Technical drawing showing dimensions: total width 500mm, height H, side height 50mm, top height 31mm, bottom height 28mm, and a central recessed area with width 350mm and side height 300mm.



Technical drawing showing a cross-section of the channel body with a stepped invert profile and a height H.

Multiline Seal in V 300 (NW 300 mm)
Channelbody, sump unit and accessories

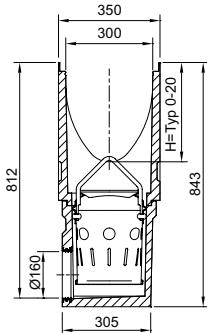
Sump unit, 500 mm

- With lip labyrinth seal (LLS) made of NBR for horizontal, liquid-tight pipe connection
- With sludge bucket made of galvanised steel

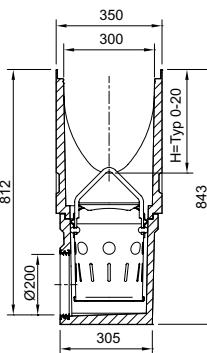


Dimensions			Type	PU	Galvanised steel		Stainless steel	
Length [mm]	Width [mm]	Height [mm]		[piece]	Weight [kg]	Item No.	Weight [kg]	Item No.
500	350	845	0	1	84.7	153391	84.7	153491
			10	1	82.3	153393	82.3	153493
			20	1	80.0	153394	80.0	153494

With LLD pipe connection DN/OD 160



With LLD pipe connection DN/OD 200



Accessories

Description	Used with	Weight [kg]	PU [piece]	Item No.
For galvanised steel version				
 End cap for end of channel ■ Made of polymer concrete ■ With edge protection, galvanised steel ■ Overall length 30 mm	■ V 300 S 0. - 20.	10.1	6	153385
 End cap for end of channel ■ Made of polymer concrete ■ With integrated lip labyrinth seal (LLS) DN/OD 200 for horizontal, watertight pipe connection ■ With edge protection, galvanised steel ■ Overall length 40 mm	■ V 300 S 0. ■ V 300 S 10.	10.2	6	153386 153388
 Adapter for change in flow direction ■ Adapter for change of flow direction ■ Made of polymer concrete ■ With edge protection, galvanised steel ■ Overall length 40 mm	■ V 300 S 20.	13.6	6	153389
 Adapter for corner, T- and cross-connections ■ Made of polymer concrete ■ With edge protection, galvanised steel ■ Overall length 30 mm ■ For watertight connection of adapter for corner, T and cross connections ■ For adhering on channel body	■ V 300 S 0. ■ V 300 S 10. ■ V 300 S 20.	6.0 6.3 6.7	6 6 6	153378 153380 153381
	■ V 300 S 0. ■ V 300 S 10. ■ V 300 S 20.	6.4 6.9 7.4	6 6 6	153382 153384 153399

Multiline Seal in V 300 (NW 300 mm)
Channelbody, sump unit and accessories

Description	Used with	Weight [kg]	PU [piece]	Item No.	
For stainless steel version					
	End cap for end of channel ■ Made of polymer concrete ■ With edge protection, stainless steel ■ Overall length 30 mm	■ V 300 E 0. - 20.	10.2	6	153485
	End cap for end of channel ■ Made of polymer concrete ■ With integrated lip labyrinth seal (LLS) DN/OD 200 for horizontal, watertight pipe connection ■ With edge protection, stainless steel ■ Overall length 40 mm	■ V 300 E 0. ■ V 300 E 10. ■ V 300 E 20.	11.9 13.6 6.0	6 6 6	153486 153488 153489
	Adapter for change in flow direction ■ Adapter for change of flow direction ■ Made of polymer concrete ■ With edge protection, stainless steel ■ Overall length 40 mm	■ V 300 E 0. ■ V 300 E 10. ■ V 300 E 20.	6.0 6.7 6.4	6 6 6	153478 153480 153481
	Adapter for corner, T- and cross-connections ■ Made of polymer concrete ■ With edge protection, stainless steel ■ Overall length 30 mm ■ For watertight connection of adapter for corner, T and cross connections ■ For adhering on channel body	■ V 300 E 0. ■ V 300 E 10. ■ V 300 E 20.	6.9 7.4 7.4	6 6 1	153482 153484 153499

Description	Used with	Weight [kg]	PU [piece]	Item No.
Cross-material accessories				
Silicone grease  ■ Corresponds to the UBA guideline for sanitary lubricants, food-grade lubricant according to EN ISO 21469, suitable for drinking water, O-ring compatible. ■ Contents: 23g	<ul style="list-style-type: none"> ■ Seal in Technology ■ NW 100 <ul style="list-style-type: none"> □ Type 0.0: ca. 40 channel edges □ Type 10.0: ca. 30 channel edges □ Type 20.0: ca. 20 channel edges ■ NW 150 <ul style="list-style-type: none"> □ Type 0.0: ca. 30 channel edges □ Type 10.0: ca. 20 channel edges □ Type 20.0: ca. 10 channel edges ■ NW 200 <ul style="list-style-type: none"> □ Type 0.0: ca. 20 channel edges □ Type 10.0: ca. 15 channel edges □ Type 20.0: ca. 12 channel edges ■ NW 300 <ul style="list-style-type: none"> □ Type 0.0: ca. 10 channel edges □ Type 10.0: ca. 7 channel edges □ Type 20.0: ca. 5 channel edges 	0.1	40	132495
Pipe socket  ■ PVC ■ DN/OD 160 ■ Length: 150 mm	<ul style="list-style-type: none"> ■ Channel bodies and inlet chambers with outlet DN/OD 160 ■ Point outlet 	0.5	50	00058
Pipe socket  ■ PVC ■ DN/OD 200 ■ Length: 200 mm	<ul style="list-style-type: none"> ■ Channel bodies and inlet chambers with outlet DN/OD 200 ■ Point outlet 	0.6	1	02723
Polyester bonding compound ■ For bonding on site ■ 0.5 kg container	<ul style="list-style-type: none"> ■ For bonding precast polymer concrete element 	0.9	10	02163
Accessories for gratings				
Grating hook, small  ■ For lifting out the cover gratings ■ Steel, black painted	<ul style="list-style-type: none"> ■ Mesh grating Q⁺ ■ Composite grating ■ Longitudinal profile grating ■ Longitudinal bar grating 	0.25	10	01367

Gratings

Class B 125

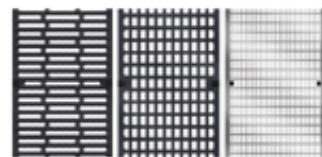
- Gratings to EN 1433: 2002
- With Drainlock boltless stop



Material	Dimensions		Size of the inlet opening	Inlet cross- section	Weight	Item No.
	Length [mm]	Width [mm]				
Mesh grating Q+						
Galvanised steel	500	338	30 x 10	2028	40	133674
Stainless steel	500	338	30 x 10	2028	40	133677

Class C 250

- Gratings to EN 1433: 2002
- With Drainlock boltless stop



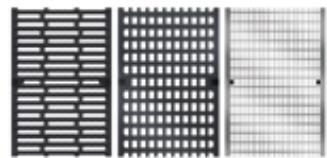
Material	Dimensions		Size of the inlet opening	Inlet cross- section	Weight	PU	Item No.
	Length [mm]	Width [mm]					
Slot grating							
Cast iron EN-GJS	500	338	12	1146	17.9	40	13870
Lengthwise bar cast iron grating with mesh look							
Cast iron EN-GJS	500	338	30 x 18	1381	16.3	40	13873
Mesh grating Q+							
Galvanised steel	500	338	30 x 10	2038	15.5	40	133675
Stainless steel	500	338	30 x 10	2038	15.5	15	133678

Multiline Seal in V 300 (NW 300 mm)

Gratings

Class D 400

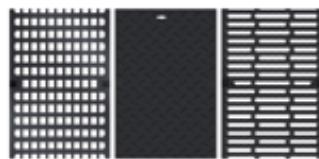
- Gratings to EN 1433: 2002
- With Drainlock boltless stop



Material	Dimensions		Size of the inlet opening	Inlet cross-sec- tion	Weight	PU	Item No.
	Length [mm]	Width [mm]					
Slot grating							
Cast iron EN-GJS	500	338	12	1146	23.0	40	13871
Mesh grating Q+							
Galvanised steel	500	338	30 x 10	2038	15.5	40	133676
Stainless steel	500	338	30 x 10	2038	15.5	15	133679

Class E 600

- Gratings to EN 1433: 2002
- With Drainlock boltless stop



Material	Dimensions		Size of the inlet opening	Inlet cross- section	Weight	PU	Item No.
	Length [mm]	Width [mm]					

Slot grating

	Cast iron EN-GJS	500	338	12	1146	23.0	40	13871
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Lengthwise bar cast iron grating with mesh look

	Cast iron EN-GJS	500	338	25 x 18	1146	24.6	40	13874
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Cover, closed

	Cast iron EN-GJS	500	338	–	–	25.8	40	13872
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